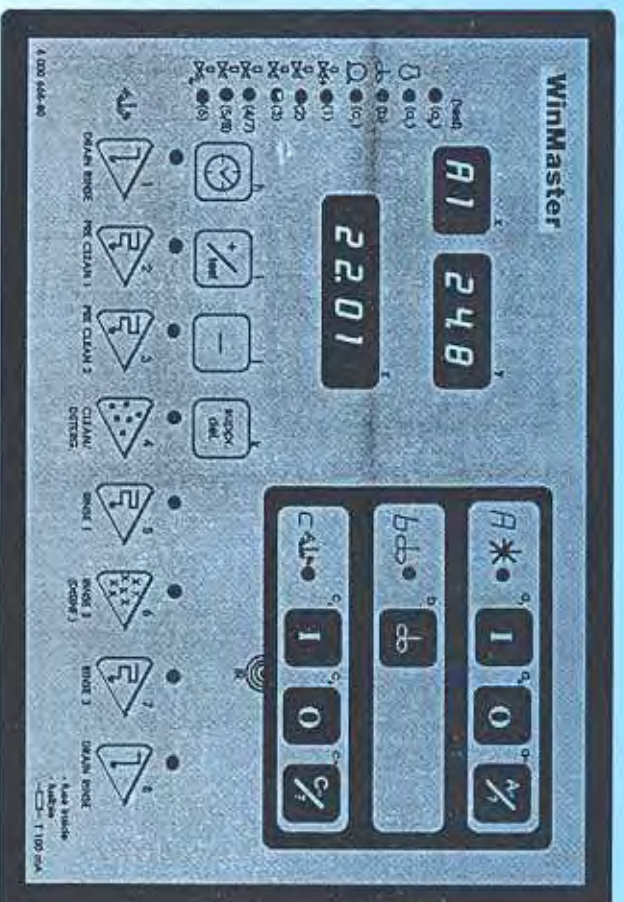


WinMaster

Control and data logger system
for milk coolers



**INSTRUCTION BOOK
FOR FUNCTIONNING, PROGRAMMING
AND TROUBLE SHOOTING**

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- alarms and trouble shooting guide p. 19

TEST MODE p. 27

- general instruction for TEST mode p. 28

PARAMETERS CONTROL MODE p. 29

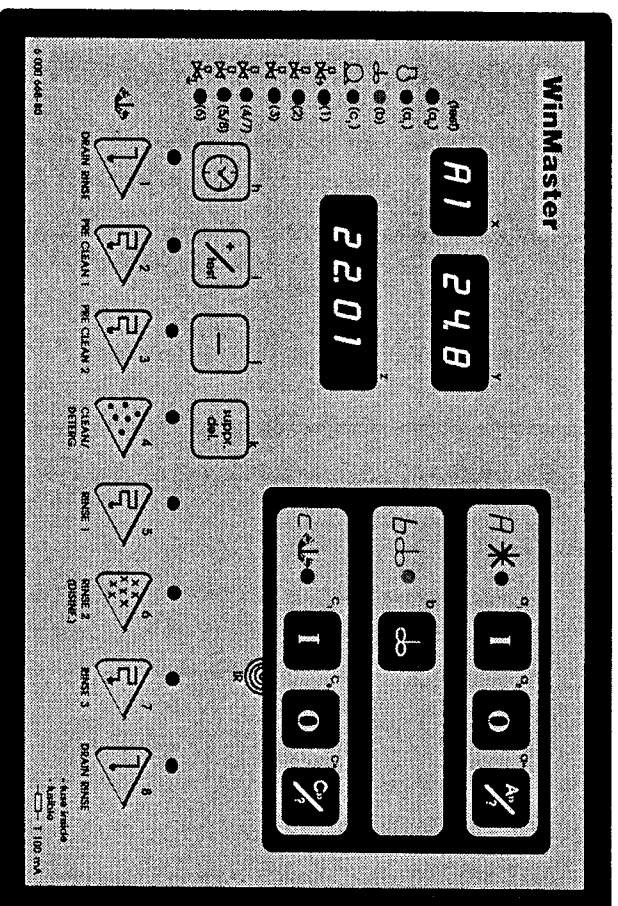
- general instructions for control mode p. 30
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 - . factory basic settings
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WinMaster

Control and data logger system for milk coolers



WinMaster is a control and data logger system for milk coolers.

WinMaster runs and checks the cooling, agitation and cleaning. On three permanent displays, the ongoing duty, temperature and time can always be read.

The control panel contains key boards, symbols and indications to trim, control and adjust all the different functions to assure maximum performance. It includes several useful alarm functions and a data logger storing important information about temperature, duty, power failure, alarm, etc ...

The electronic circuit is designed for protection according to highest standards against disturbances, like parasites or over- and under voltage.

WinMaster

General description

GENERAL DESCRIPTION

RESENTATION

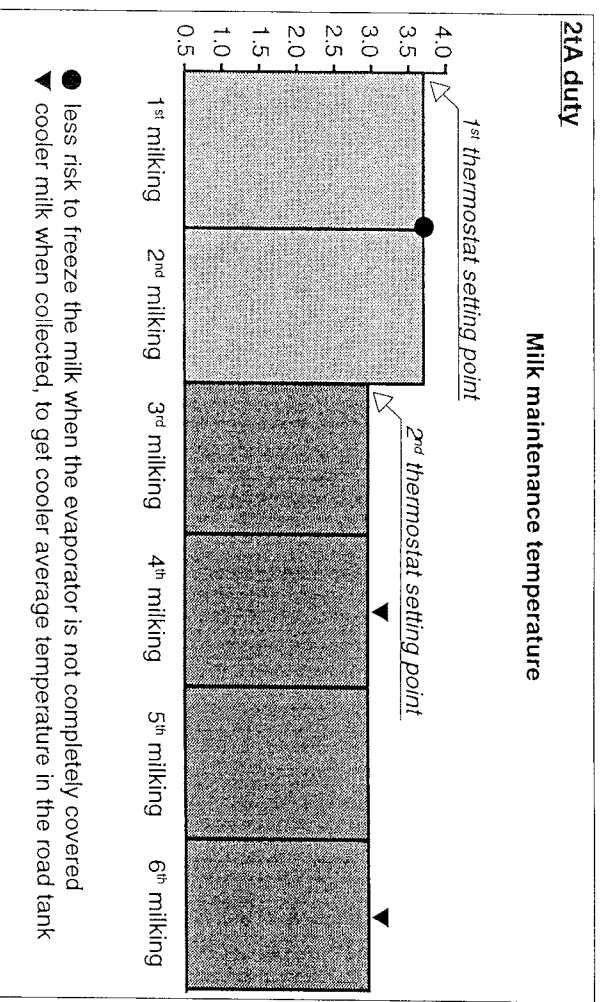
Userfriendly, easy to operate

- front keyboard including the control for the duties : cooling, agitation, cleaning
- superbright digital display (duties, temperature at 0.1°C or F, time)
- permanent display of the cooling or automatic cleaning running point

PROGRADED FEATURES

Cooling

- delay before starting at the 1st milking : allows the starting of the cooling with the best conditions, with time countdown and temperature displays
- possible control of 2 thermostat setting points (for ex. for cheese processing applications)
- 2tA duty : this new feature is especially interesting, reduces the risk of milk freezing during the first milkings but allows lower temperature when the milk is collected (automatic switching from the 1st thermostat setting point to the 2nd)



Agitation

- cyclic, forced, 2 min. timer for sampling with clear countdown display
- gentle agitation feature : programmable when the milk is warm (Prominox patent)
- planned forced agitation before milk collection

Cleaning

- direct to drain rinses, hot water percentage programmable for rinse, adjustable cleaning water quantity and spraying time, water level control, ...
- ready for direct control of detergent / acid dosing pumps with level detection of the products : easy handling of products.
- possibility to add a 2nd drain valve in order to separate the drain waters (milk rinsing water separated from detergent water)

ALARMS ERRORS MESSAGES AND SAFETY CONTROLS

Clear display on the control box, possible connection to an external warning system (light, sound, telephone transmitter, ...)

- 13 possible alarm sources as : faulty cooling unit, agitator, pump, too long cooling, too cold cleaning, no/not enough cleaning water, faulty temperature sensor ...
- possible connection to the milking machine in order to avoid to forget switching on the cooling unit
- possible connection to the milk outlet valve control (valve closed for cooling and open for cleaning)
- anti short-cycle feature for the compressor when electricity supply trips out ...

TEST FEATURE

Operation of every output is easy to control.

PARAMETER CONTROL MODE

The following parameters are easy to check at any time :

Cooling

- thermostat setting point(s)
- minimal reached temperatures during the 5 last cooling cycles
- operating time of the cooling unit during the last 5 cooling cycles and from the erection

Cleaning

- maximal reached temperatures during the 5 last cleaning cycles
- types of cleaning cycles processed during the 5 last cleaning cycles
- percentage of rinse hot water, reference filling time

DATALOGGER FEATURE

IN

- logging of the temperature variations; the functioning parameters of the plant (types of cooling duties, cleaning cycles, standby, cooling unit and pump operation, alarms, electricity supply outtripping)
- logging frequency adjustable from 1 min to 60 min : this allows to store, for example:
 - . datas during 30 days with one memory input every 5 minutes.
 - . datas during 60 days with one memory input every 10 minutes.
 - . datas during 6 days with one memory input every minute.

OUT

from the WinMaster unit to a special box, the WinLink via infra-red transmission, without any physical connexion.
The WinLink can store the functioning datas issued from 15 different installations.

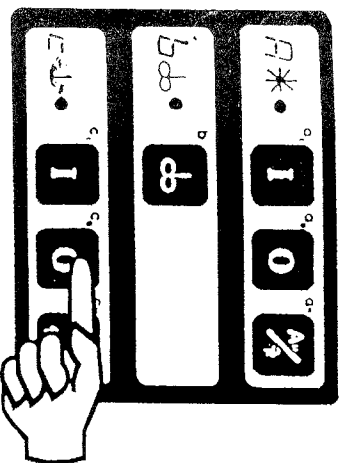
Data analysis

After connexion of the Winlink to a PC, analysis will be processed via a special software : the WinGraph .

WinMaster

Functionning

BASIC INSTRUCTIONS FOR THE FARMER



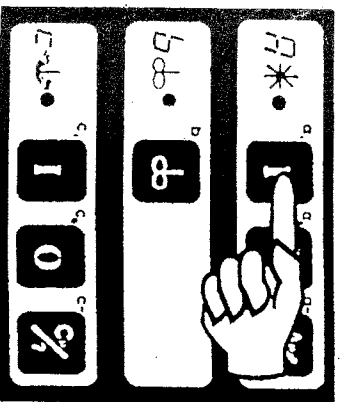
1 • Push on key **c_o** to stop the cleaning function.



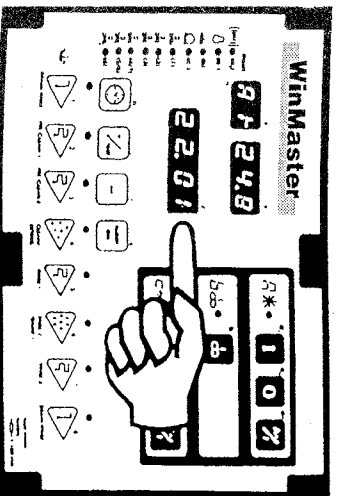
2 • Close the tank outlet valve.



3 • Position the milk inlet pipe.



4 • Push on key **a₁** to start the cooling with delay before starting (1st milking).

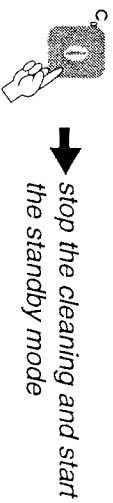


5 • Check that the countdown is activated.

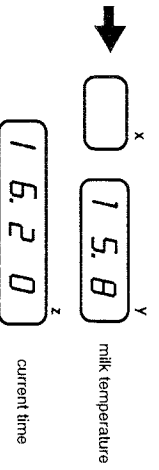
GENERAL INSTRUCTIONS FOR USE

The WinMaster must be on standby mode :

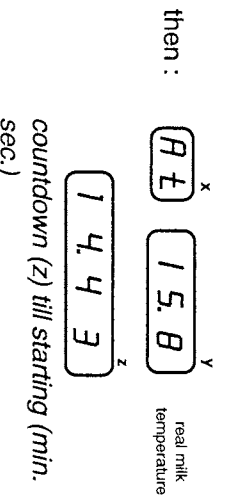
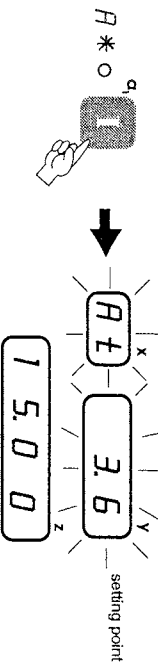
- The cleaning program must be finished and stopped. If the led **C** is on, and the countdown running (2), wait for the end of cleaning. When you read (z) display 00.00:



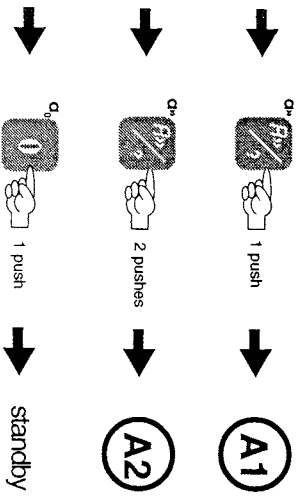
- If one or several alarm(s) and one or several error message(s) are displayed, find the default, remedy it and cancel the alarm(s) by pushing on **IR**.



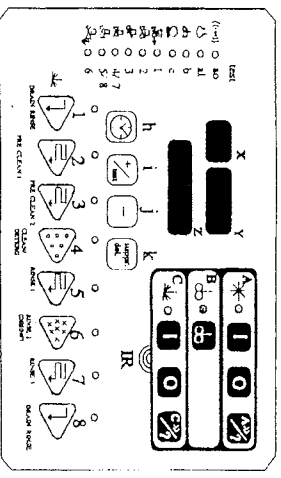
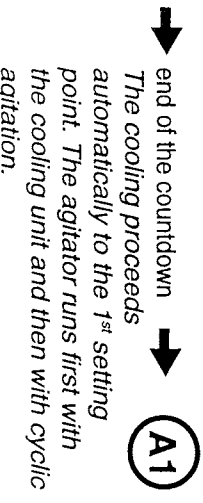
Starting of the cooling, first milking :
delay before starting



manual change of duty :



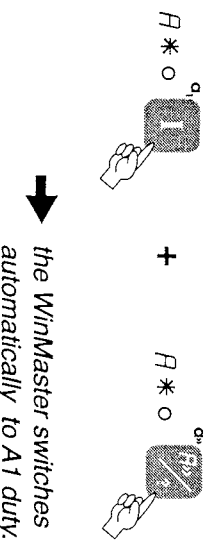
automatic change of duty :



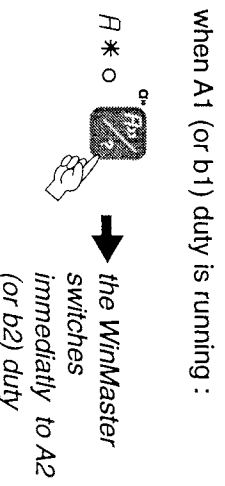
At any moment, a prolonged push on key a-> (3 sec.) allows to enter consulting mode of cooling parameters.

NOTA :

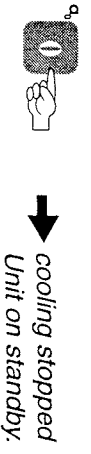
Immediate starting of the cooling :
cancellation of delay before starting



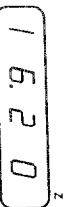
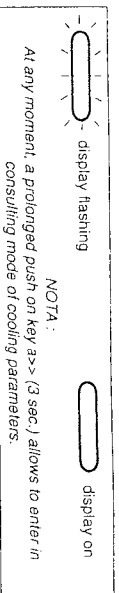
Cooling according to the 2nd setting point :
(only if the WinMaster has been programmed for 2 setting points)



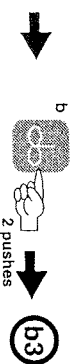
Stopping of the cooling :



INSTRUCTIONS FOR CHANGE OF DUTIES

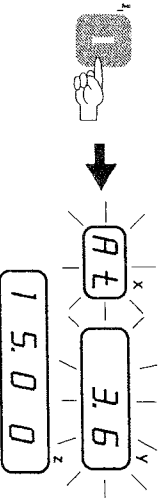
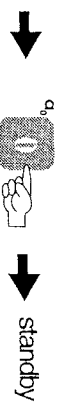
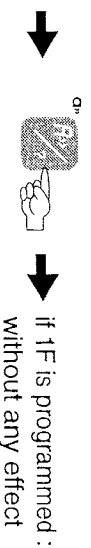


manual change of duty :

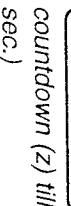


thermostatic control
according to 1st thermostat setting point.
cyclic agitation

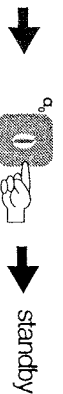
manual change of duty :



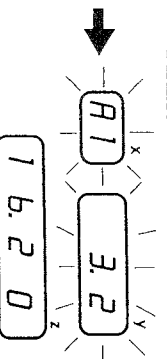
delay before starting
countdown (z) till starting (min. sec.)



manual change of duty :



automatic change of duty :
at the end of the countdown, the unit switches automatically to (A1).

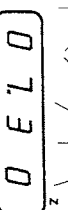
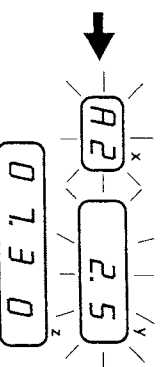
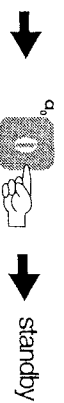
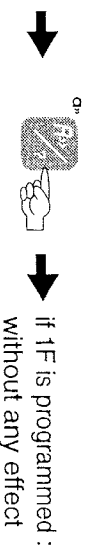


the value of the setting point (Y) flashes 3 s. then :

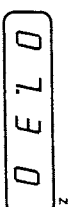


thermostatic control
according to 2nd thermostat setting point
cyclic agitation

manual change of duty :



the value of the setting point (Y) flashes 3 s. then :



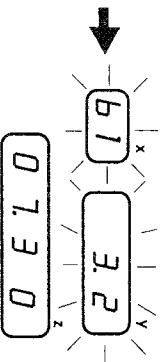
thermostatic control
according to 2nd thermostat setting point
cyclic agitation

manual change of duty :

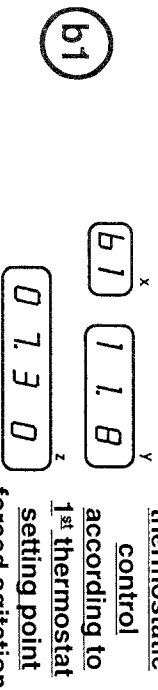


automatic change of duty :
• if 2Ft is programmed, the unit switches automatically to (A1) after 30 min.
• according to prog. 5b to 8b --> (b2)

COOLING AND AGITATION

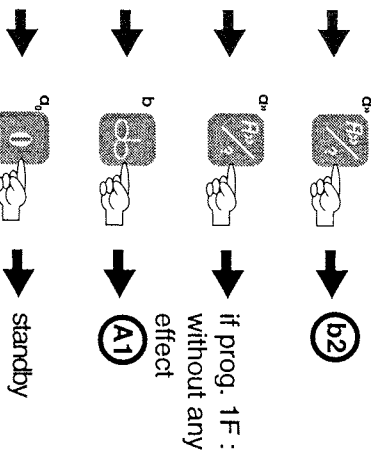


the value of the setting point (y) flashes
3 s. then :



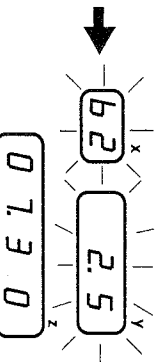
thermostatic control
according to
1st thermostatic setting point
forced agitation
(limited at 4h.)

manual change of duty :

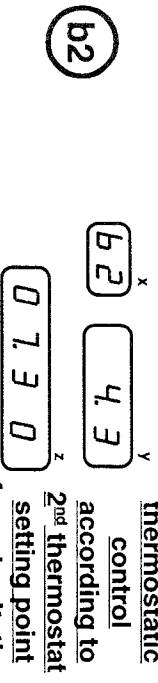


automatic change of duty :

- after 4 h. --> (A1)
- if 2FA is programmed, the unit switches automatically to (b2) after programmed time (ex. : 24 h.)

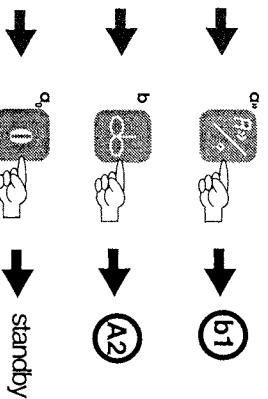


the value of the setting point (y) flashes
3 s. then :



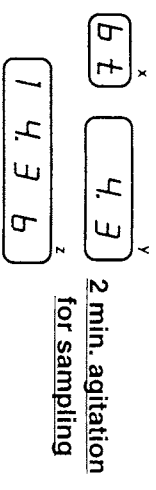
thermostatic control
according to
2nd thermostatic setting point
forced agitation
(limited at 4h.)

manual change of duty :

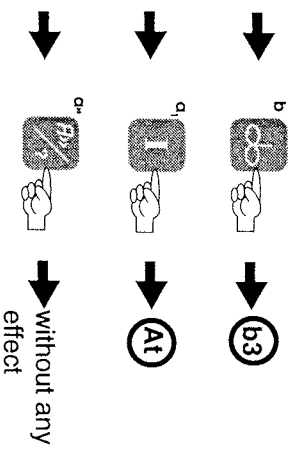


automatic change of duty :

- after 4 hours --> (A2)
- if 2Ft is programmed, the unit switches automatically to (b1) after 30 min..

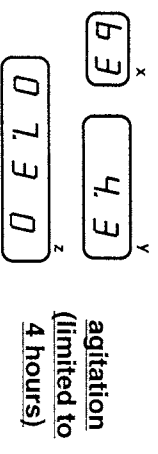


manual change of duty :



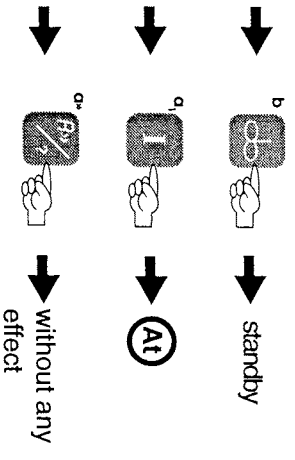
automatic change of duty :

- after 2 min. --> standby



agitation
(limited to
4 hours)

manual change of duty :



automatic change of duty :

- after 4 hours --> standby

CONTROL OF THERMOSTAT SETTING POINTS

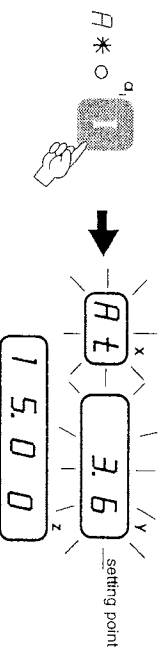
General points :

The WinMaster program allows to use different setting points according to 4 modes : 2tA, 2Ft, 2F and 1F.
2tA : two setting points with automatic switching delay (automatic functioning according to the basic program- mation - "factory basic program")
1F : only one setting point (A2 is not allowed)
2F : two setting points. (manual switch from A1 to A2, or from A2 to A1 by pushing on key a->>)

Explanation for the 2tA mode :

Starting of the cooling, first milking, with delay before starting :

Example : first setting point - set1 = 3.6°C
 second setting point - set 2 = 3.0°C



then :

R 1	1 5. 0 0
x	z

1 5. 0 0	3.6
z	y

1 5. 0 0
z

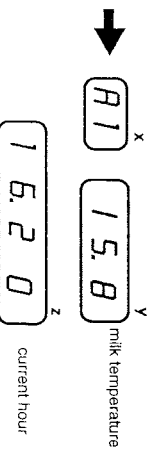
 real milk temperature
 setting point
 countdown (z) till starting (min. sec.)

Allows to start the cooling automatically after a certain time (ex. : 30 min.) :

- it is not necessary to go back to the milk cooler after the starting of milking
- cooling and agitation duties are optimized (sufficient quantity of milk in the milk cooler)

Functionning according to the first setting point A1 :

from At, automatic switch to A1 :



The milk will be cooled and its temperature maintained around the setting point (3.6°C / ±0.3°C)

- good cooling
- limited risk to freeze the milk at the 1st at 2nd milking (even in case of low milk quantities)
- keep the milk at a temperature below 4°C

2Ft : two setting points : one permanent, the other limited in time

A1 is permanent.

A2 is limited at 30 min. :

--> manual switch from A1 to A2 with the key a->>

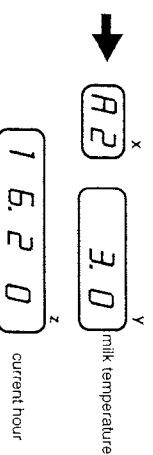
--> automatic switch to A1 after 30 min. to A2.

This duty can be used to decrease the setting point during 30 min. (temporary lowering of the setting point)

Functionning according to the second setting point A2 :

Functionning according to the second setting point A2 :

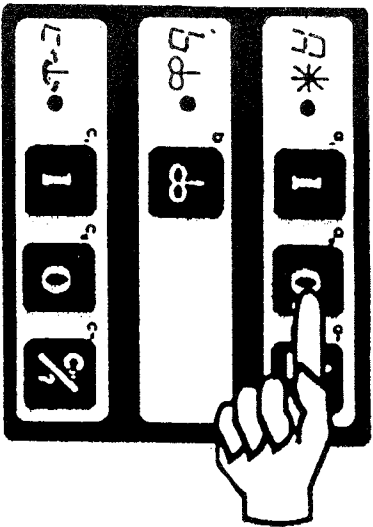
after 24 h. functioning according to A1, the WinMaster will switch automatically to A2 :
 (the time (24 h.) can be modified in the program)



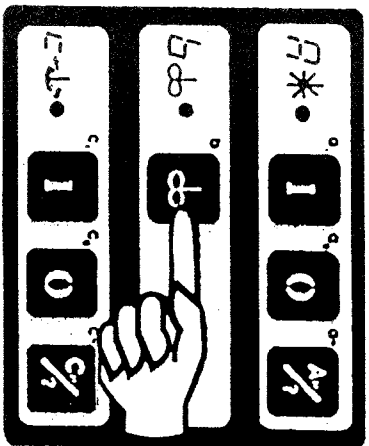
The milk will be cooled and its temperature maintained around the 2nd setting point (3.0°C / ±0.3°C)

- keep the milk at a lower temperature (= the average temperature of the mixed milk in the road tanker is colder)
- risk of milk freezing very limited :
 - . by keeping a higher temperature for the 1st and 2nd milking, when the evaporator is not correctly covered.
 - . by keeping a lower temperature for the last milkings, when the evaporator is correctly covered.

BASIC INSTRUCTIONS FOR THE ROAD TANK DRIVER



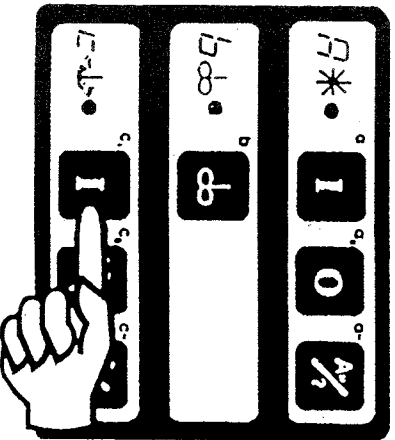
- 1 • Push on key **c** to stop the cooling function.



- 2 • For sampling, push on key **b** for a 2 min. agitation.



- 3 • Collect the milk.



- 4 • Check that the tank outlet valve is opened.

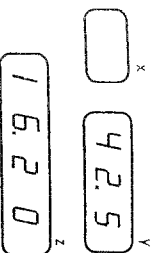
- 5 • Push on key **c**, to start the automatic cleaning.

- 6 • Wait 10 s. to check the good starting of cleaning (countdown activated).

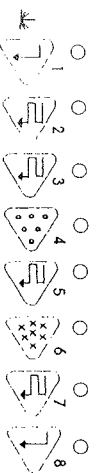


CLEANING

GENERAL INSTRUCTIONS FOR USE



standby



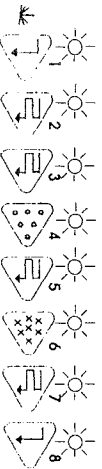
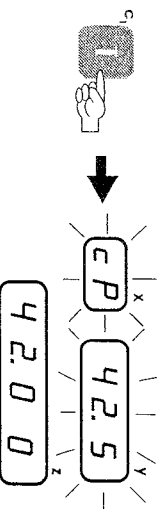
manual change of duty :



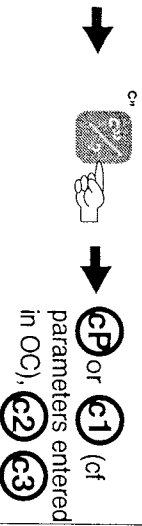
automatic change of duty :

starting of the cleaning program after 10 sec.

selection of the cleaning program before starting (after 10 sec.):



selection of the program :



cP = long program

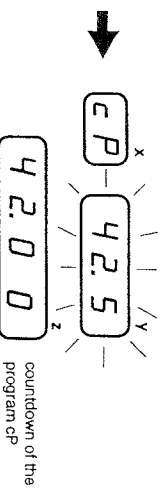
C1 = long program - without drain rinse 8

C2 = short program

C3 = rinse of the tank (pre-rinse)

Note : if the key *c->>* is locked, only the program *cP* (or *c1*) is usable.

if *cP* selected :



countdown of the program *cP*



arrow *cP* long program is activated.

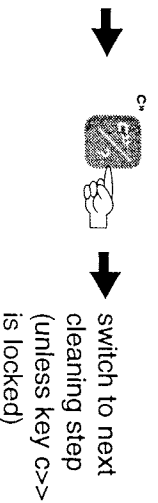


NOTE :

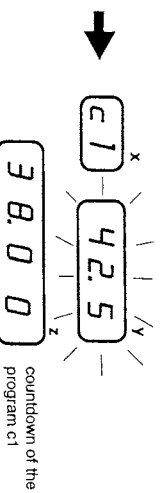
Last 2 min. of cleaning program are important to get complete drainage (drain valve open at this stage).

At any moment, a prolonged push on key *c->>* (3 seconds) allows to enter control mode of cleaning parameters.

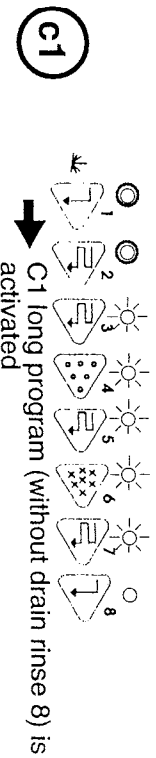
available manual selection :



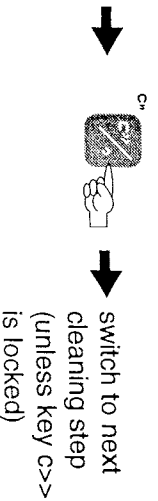
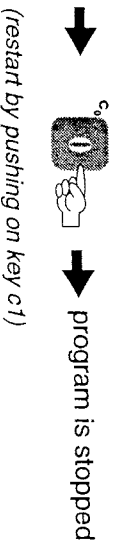
if *c1* selected :



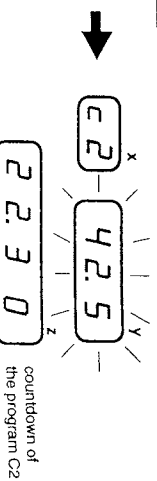
countdown of the program *c1*



available manual selection :

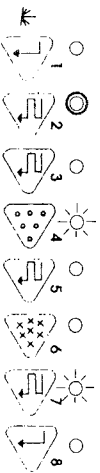


if *c2* selected :



countdown of the program *C2*

CLEANING



→ c2 short program is activated

c2

available manual selection :

→ → program is stopped

(restart by pushing on key c1)

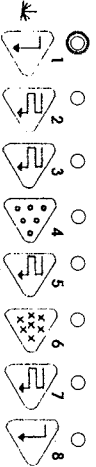
→ → switch to next cleaning step (unless key c-> is locked)

if c3 selected :

→

countdown of the program c3

c3



→ c3 rinse program is activated

available manual selection :

→ → program is stopped

(restart by pushing on key c1)

→ → switch to the end of cleaning (unless key c-> is locked)

end of the program :

→

→ end of the cleaning program

manual selection :

→ → switches the cleaning off

This operation is needed to quit the cleaning duty.

WinMaster

Alarm, errors messages and safety control

LIST OF ALARMS

ALARM N°	DIGITAL DISPLAY			COMMENTS
	X area	Y area	Z area	
E1	RL	E1	Sond	<ul style="list-style-type: none"> ▶ Sensor defect : short cut
E2	RL	E2	Sond	<ul style="list-style-type: none"> ▶ Sensor defect : sensor disconnected
E3	RL	E3	Long	<ul style="list-style-type: none"> ▶ Too long cooling (longer than 6A)
E41/E45	RL	E41 E45	Soft	<ul style="list-style-type: none"> ▶ Memory fault, back to factory program (cooling parameters)
E42/E46	RL	E42 E46	Soft	<ul style="list-style-type: none"> ▶ Memory fault, back to factory program (agitation parameters)
E43/E47	RL	E43 E47	Soft	<ul style="list-style-type: none"> ▶ Memory fault, back to factory program (cleaning parameters)
E44/E48	RL	E44 E48	Soft	<ul style="list-style-type: none"> ▶ Memory fault, back to factory program (extended parameters)
E50 E51	RL RL	E50 E51	Agit Agit	<ul style="list-style-type: none"> ▶ No phase for agitator (relay, Klixon faulty) Phase for agitator anomalously present
E6	RL	E6	Frig	<ul style="list-style-type: none"> ▶ Condensing unit faulty
E70 E71	RL RL	E70 E71	Pump Pump	<ul style="list-style-type: none"> ▶ Cleaning pump faulty ▶ Contact for cleaning pump anomalously closed
E80 E81	RL RL	E80 E81	H2O H2O	<ul style="list-style-type: none"> ▶ Water level not correct during cleaning ▶ Water or milk anomalously present in the water level detector
E9	RL	E9	RES	<ul style="list-style-type: none"> ▶ Default for in line heater thermostat / resistance (if connected)
E10	RL	E10	Prod	<ul style="list-style-type: none"> ▶ Cleaning product level too low for automatic dosing
E11	RL	recorded temperature	E11	<ul style="list-style-type: none"> ▶ The max. cleaning temperature was too low
E12	RL	E12	--R1	<ul style="list-style-type: none"> ▶ Milking plant on and cooling off (if connected)
E13	RL	E13	OutL	<ul style="list-style-type: none"> ▶ Position of the tank outlet valve not correct (if option connected) (should be open for cleaning and closed for cooling)

In order to cancel the alarm and the error message, please correct the fault and press on K key (del).

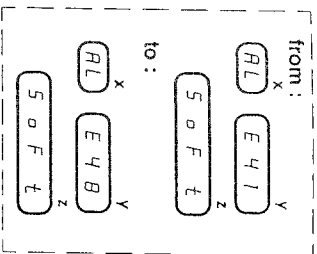
SYMPTOM

POSSIBLE ORIGIN

CHECKING

ACTION
REMARKS

display alarms :



an important interference caused a memory default

a) E41 to E44 : RAM memory

► - check the functioning
- control the thermostat setting point

► normally, reprogramming is not useful

b) E45 to E48 : EPROM memory

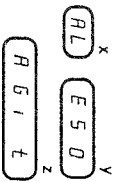
► "factory" parameters have been initialised instead of the previously programmed parameters. Check the programming and the duties.

► E45 : reprogram the cooling parameters which differ from the "factory" parameters

► E46 : reprogram the agitation parameters which differ from the "factory" parameters

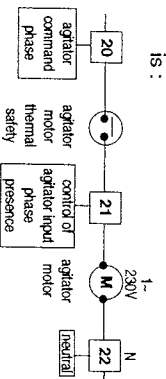
E47 : reprogram the cleaning parameters which differ from the "factory" parameters, particularly 2c, 3c, 4c, 5c, 7c.

E48 : reprogram the extended parameters which differ from the "factory" parameters, particularly 8d and 9d (identification number code of the tank : 8d = 4 first digits, 9d = 4 last digits).



and :
A - the agitator motor is working

No agitator motor input phase at connector 21, but WinM commands the agitator to run.



a) The electrical connection does not correspond to the above drawing.

► check the connections, particularly at connector 21.

► Correct.

b) One of the faults explained in B has appeared for a limited time.

► check the running of the agitator motor

► Delete the alarm.

B - the agitator motor is not working

a) The electrical connection does not correspond to the above drawing.

► check the connections, particularly at connector 21.

► Correct.

b) The agitator motor thermal safety has tripped out.

► Is the motor hot ? Is it blocked ? (Is the paddle blocked ? Is there ice ?)

► Release. If there is ice, check the functioning of the thermometer /thermostat

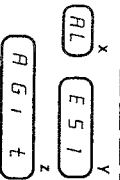
► The thermal safety is damaged (cut out).

► Replace the agitator motor.

c) The WinMaster static relay is faulty

► No command phase at connector 20.

► Replace the WinM basis circuit board (ref. 6 000 668-10)



and :
A - the agitator motor is working normally

faulty presence of agitator input phase at connector 21

► Is the electrical connection correct according to the drawing of AL E50 ?

► Correct if necessary.

the "emergency" clock/switch has been operated

► Check if the clock/switch has been operated

► Stop the clock/switch if necessary (delete the alarm ("K" key), and check the agitator duty).

another switch for forced agitator operation has been installed

► Check

► Correct if necessary.

- the WinMaster static relay is faulty (permanently closed)

► -presence of agitator motor input phase at connectors 20 and 21, even in standby position.

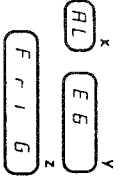
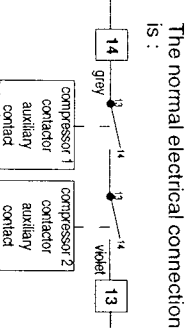
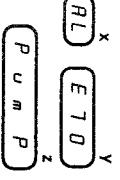
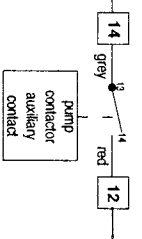
► Replace the WinM basic circuit board (ref. 6 000 668-10)

B - the agitator motor is turning continuously and does not stop

TO DELETE ALARM
after correcting the fault,
press briefly on "K" key.

ATTENTION

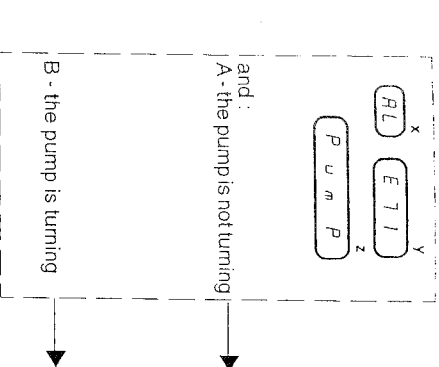
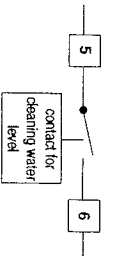

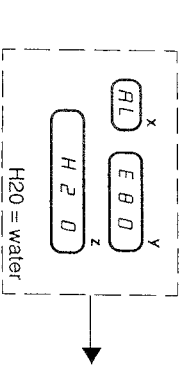
Support del.

SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
<p>displayed alarms :</p>  <p>and : A - the compressor contactor (1 or 2) closes, the compressor(s) work(s) normally</p>	<p>- faulty frigorific unit</p> <p>- no continuous line between connector 14 (common/grey wire) and connector 13 (condensing unit/Violet wire) but WinM commands the frigorific unit to run.</p>	<p>The normal electrical connection is :</p>  <p>- faulty electrical connection</p> <p>- one of the faults explained in B has appeared for a limited time (ex : low pressure pressostat at cold ambient temperature at 1st milking)</p> <p>- one of the compressor contactor has a faulty contact</p>	<p>Correct if necessary.</p> <p>Delete th alarm ("K" key). By cold ambient temperature, principally at 1st milking, the safety low pressure pressostat may cut out for short periods. This is normal. Delete the alarm ("K" key).</p> <p>Replace the contactor or the auxiliary contact.</p>
<p>B - the compressor contactor (1 or 2) does not close, the compressor(s) do(es) not work.</p>	<p>- a safety device, connected in series on the command line of the compressor 1 (or 2) contactor coil has tripped out.</p> <p>- the WinM relay for cooling unit is faulty</p> <p>- a compressor contactor coil is faulty</p>	<p>- check the state of these safety devices contacts : - low pressure pressostat - safety /high pressure pressostat - thermal safety of the fan motors - magneto-thermal circuit breaker</p> <p>- check the auxiliary contact(s) (oxydation ?)</p>	<p>check the functioning (refrigerant charging, leakage ?) (reset the press button). Clean the condenser. Improve the air flow around the condenser. check the functioning of the fan</p> <p>check the connections, reset and check the functioning</p> <p>replace the contactor</p>
<p>and : A - the pump contactor closes, the pump(s) work(s) normally.</p> 	<p>- faulty cleaning pump</p> <p>- no continuous line between connector 14 (common/grey wire) and connector 12 (pump faults detector/red wire), but WinM commands the pump to run.</p> <p>- faulty electrical connection</p> <p>- one of the faults explained in B has appeared during a limited period (ex : Pump motor thermal safety)</p> <p>- faulty auxiliary contact of the pump contactor</p> <p>- a safety device, connected in series on the pump contactor coil command line has tripped out.</p>	<p>The normal electrical connection is :</p>  <p>- check the connection according to the above drawing</p> <p>- check if the pump turns correctly (see below)</p> <p>- check the state of these safety devices contact : - magneto-thermal circuit breaker or thermal relay - motor thermal safety (Klixon)</p>	<p>correct if necessary</p> <p>delete the alarm ("K" key). if necessary, restart the cleaning process ("c1" key)</p> <p>replace the contactor or the auxiliary contact</p> <p>check the setting of this safety device : .PX 3285 H4B / 3x400V) : 2A .PX 1C 285 H4B / 1x 230 V : 5,5A - check if the 3 phases are present - check if the pump turns freely (foreign matters in impeller, freezing) - check the state and functioning of the pump motor fan</p>
<p>B - the pump contactor does not close, the</p>	<p>- the pump contactor coil is faulty</p> <p>- the WinM relay for the pump is faulty</p>	<p>- check the contactor coil</p> <p>With TEST duty, "c1" key, check if the output relay is not closing (no phase at connector 32)</p>	<p>replace the contactor</p> <p>Replace the WinM basic circuit board (ref: 6 000 666-10)</p>

ATTENTION

suppr. del. **K**

TO DELETE ALARM after correcting the fault, press briefly on "K" key.

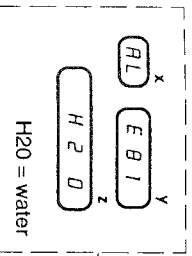
SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
<p>displayed alarms:</p> 	<p>- faulty cleaning pump</p> <p>- continuous line between connector 14 (common/grey wire) and connector 12 (pump faults detector/red wire), but WinM pump relay is normally open.</p> <p>- faulty electrical connection</p> <p>- faulty opening of the pump contactor auxiliary contact</p> <p>- faulty electrical connections</p> <p>- faulty pump contactor</p> <p>The WinM relay for the pump is faulty (permanently closed)</p>	<p>▶ - check the connection according to the drawing of E70 : a link has been closed between connector 14 and connector 12.</p> <p>▶ check the operation of the auxiliary contact</p> <p>▶ check the connections</p> <p>▶ check the operation of the contactor</p> <p>▶ check if the output phase is permanently present at connector 32</p> <p>The normal electrical connection is :</p> <p>1) with cleaning water level detector option:</p>  <p>2) without cleaning water level detector option :</p>  <p><i>Connectors 5 and 6 should be linked together.</i></p>	<p>▶ correct if necessary</p> <p>▶ replace the contactor or auxiliary contact</p> <p>▶ correct if necessary</p> <p>▶ correct, replace the contactor if necessary</p> <p>▶ replace the WinM basic circuit board (ref: 6 000 668-10)</p> <p>▶ correct if necessary. Link together connectors 5 and 6 if water level detector option is not present.</p> <p>▶ open the taps . Delete the alarm ("K" key) and continue the cleaning process ("c1" key)</p> <p>▶ clean the filters</p> <p>▶ improve the water supply</p> <p>▶ replace the faulty coil or valve</p> <p>▶ clean the level detector jar and the float if necessary</p> <p>▶ replace the level detector ref. 7 163 061-39 if necessary</p> <p>▶ adjust the position of the level detector jar (see doc. 6 100 500-xx)</p> <p>▶ correct if necessary</p>
	<p>- faulty cleaning water level</p> <p>During the cleaning process, phase 2, 3, 4, 5, 6 or 7, there is no continuous line between connectors 5 and 6 during 10 min. WinM waits for correct cleaning water level during 10 min. If after these 10 min., the level is not reached, the cleaning process switches to "pause" and alarm E80 is activated.</p> <p>- faulty electrical connection</p> <p>- the water inlet tap(s) is(are) closed</p> <p>- the water inlet flow is not sufficient</p> <p>- the water inlet flow is not sufficient</p> <p>- a water solenoid valve does not work</p> <p>- the water level contact stays open, even with enough water</p> <p>- a drain valve is leaking or a cleaning pipe connection is leaking</p>	<p>▶ - check the connection according to the above drawing (1) or (2).</p> <p>▶ check the position of the water inlet taps when cleaning</p> <p>▶ check the state of water inlet filters, the water flow</p> <p>▶ with TEST duty, check the operation of the solenoid valves</p> <p>▶ check the functioning of the water level contact, and if the float is blocked by foreign matters or dirt</p> <p>▶ check the adjustment of the level detector</p> <p>▶ with TEST duty, press on key "1" (cold water inlet), check the tightness of the drain valve and the pipe connections. Press on key "6" for opening the drain valve (one or 2 presses if there are 2 valves).</p>	<p>▶ correct if necessary. Link together connectors 5 and 6 if water level detector option is not present.</p> <p>▶ open the taps . Delete the alarm ("K" key) and continue the cleaning process ("c1" key)</p> <p>▶ clean the filters</p> <p>▶ improve the water supply</p> <p>▶ replace the faulty coil or valve</p> <p>▶ clean the level detector jar and the float if necessary</p> <p>▶ replace the level detector ref. 7 163 061-39 if necessary</p> <p>▶ adjust the position of the level detector jar (see doc. 6 100 500-xx)</p> <p>▶ correct if necessary</p>

ATTENTION


suppr. del. K

TO DELETE ALARM

after correcting the fault, press briefly on "K" key.

SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
<p>displayed alarms :</p>  <p>H20 = water</p> <p>A - without cleaning water level detector option</p> <p>B - with cleaning water level detector option</p> <p>C - the alarm comes back after deleting (pressing on "K" key)</p> <p>B - with cleaning water level detector option and D - the alarm does not come back after deleting (pressing on "K" key)</p>	<p>- faulty water level (water or milk in the level detector)</p> <p>Continuous line between connectors 5 and 6 out of cleaning time</p> <p>wrong programmation</p> <p>C1-the water level contact is blocked in closed position, and there is no water in the level jar.</p> <p>C2- there is water in the level jar (during standby -stop- or cooling duty).</p> <p>C3- there is milk in the level jar (during cooling duty)</p> <p>D1- there has been water in the level jar (during standby -stop- or cooling duty)</p>	<p>▶ -if there is no water level detector option, the parameter 1E (see "Extended parameters programmation", 1E) should be in position "OFF".</p> <p>▶ check the functioning of the water level contact, and if the float is blocked by foreign matters or dirt.</p> <p>▶ - check the functioning and the closing of the water inlet magnetic valves (with TEST duty, keys 1 to 5)</p> <p>▶ - check if the water inlet filters are clean and in proper state : a foreign matter might have passed through, and cause a leakage in a magnetic valve.</p> <p>▶ - check the opening of the drain valve(s) with TEST duty, press on key 6 . (If there are 2 valves : 1st press = 1st Valve 2nd press = 2nd Valve)</p> <p>▶ - check the complete closing of the tank milk outlet butterfly valve.</p> <p>▶ - check the functioning and the closing of the water inlet magnetic valves (with TEST duty, keys 1 to 5)</p> <p>▶ -check if the water inlet filters are clean and in proper state : a foreign matter might have passed through, and cause a leakage in a magnetic valve.</p> <p>▶ - check the opening of the drain valve(s) with TEST duty, press on key 6 . (If there are 2 valves : 1st press = 1st Valve 2nd press = 2nd Valve)</p> <p>▶ - check if there are traces of milk in the level jar</p>	<p>▶ correct the programme</p> <p>▶ - clean the level detector jar, the ball and the float if necessary (do not hesitate to disassemble the jar) - replace if necessary the level detector : ref. 7 163 061-39</p> <p>▶ - clean the faulty valve, replace if necessary</p> <p>▶ - clean the water inlet filters, replace if necessary</p> <p>▶ - replace the drain valve coil or the drain valve if necessary</p> <p>▶ - close the milk outlet valve, tighten or replace the elements if necessary</p> <p>▶ - clean the level detector jar, the ball and the float if necessary (do not hesitate to disassemble the jar) - inform the tank user on the necessity to close carefully the milk outlet valve</p> <p>▶ - clean the faulty valve, replace if necessary</p> <p>▶ - clean the water inlet filters, replace if necessary</p> <p>▶ - replace the drain valve coil or the drain valve if necessary</p> <p>▶ - clean the level detector jar, the ball and the float if necessary (do not hesitate to disassemble the jar) - tighten or replace the elements of the milk outlet valve if necessary - inform the tank user on the necessity to close carefully the milk outlet valve</p>

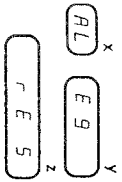
ATTENTION



TO DELETE ALARM
after correcting the fault, press briefly on "K" key.

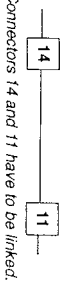
SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
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displayed alarms :



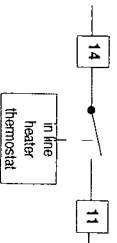
- faulty in-line heater / thermostat during cleaning phases 3 (preclean 2) and 4 (clean / detergent) after 20 min.

The normal electrical connection is :
1) Without in-line heater option (general case) :



Connectors 14 and 11 have to be linked.

2) with in-line heater option :



- faulty electrical connection

▶ check the connections according to the above drawing, particularly (general case) the link between connectors 14 and 11.

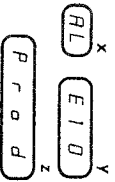
▶ correct if necessary

A - without or with in-line heater option
B - with in-line heater option

B2- faulty functioning of the in line heater thermostat

▶ check the functioning of the thermostat
▶ check the way of the thermostat functioning :
- open line if heating is requested
- closed line if the requested temperature is reached

▶ replace the faulty elements if necessary
▶ correct if necessary



- faulty level in one of the cleaning product cans.

wrong programming

▶ check the cleaning parameters: parameter 3c (d55) should be 0.

▶ correct if necessary.

ATTENTION
THIS ALARM
is automatically deleted, no need to press on "K" Key

B - with "dosing pumps" option

▶ The normal electrical connection is :


▶ This alarm is deleted automatically, without pressing on "K" Key, as soon as the fault is no longer detected.

B1 - there is no product in one of the cans.

▶ refill / replace the cleaning product can(s)
⚠ Attention : do not mix up the cans acid (red mark) and basic detergent.

B2- faulty electrical connection

▶ check the line continuity according to the above drawing (if necessary; immerge the sensor into water, or link the sensors together).
▶ check the electrical wires and the connections
▶ check if the sensors are not clogged.

▶ correct if necessary.

B3- WinM functioning fault

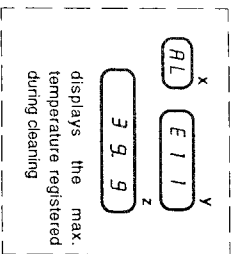
▶ link the connectors 3 and 4 together, and check if the alarm stays.

▶ replace the WinM basic circuit board (ref. 6 000 668-10)

TO DELETE ALARM
after correcting the fault, press briefly on "K" key.

SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
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displayed alarms :



The maximum temperature registered during cleaning is too low.

- the temperature of the cleaning was too low

▶ - check if this too low temperature was just an "accident" by consulting (key "2" C->) the level of the 5 last cleaning temperatures

or if it is "Frequent" ▶

▶ - The electricity supply might have been cut out during the water heating time.

▶ - check the hot water available quantity, the setting of the thermostat (min: 70°C)

▶ - if the water heater is far from the milk cooler, increase the parameter 1C (P c E n) between 50% and 100% (ex. : 90%)

▶ - if there is not enough time for water heating (after the starting of cleaning), increase the parameter 1c (d E L).

- the programmed value of parameter 6C is too high

▶ - check, the cleaning parameters programmation, the value of parameter 6C : normally 40°C (the alarm is activated each time that the cleaning temperature will not reach this value).

▶ - correct if necessary

- the last cleaning was not a complete cleaning process

▶ - check in consultation mode (key "2" c->) the type of the last cleaning. The complete cleaning process is "Op".

▶ - it is possible to lock the key c-> in order to avoid the accessibility to other cleaning types. (extended parameters : parameter 2E "c->" --> OFF)

- the cooling unit should be switched on (press on "a1" key)

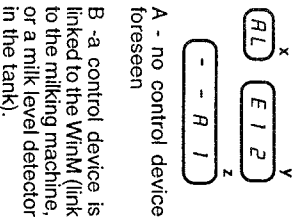
▶ - the cooling unit was not switched on, and there is an electrical link between connectors 9 and 10.

ATTENTION
THIS ALARM is automatically deleted, no need to press on "K" key

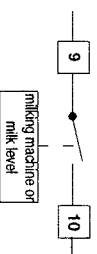
- wrong electrical connection

▶ - the connectors 9 and 10 should not be linked together.

▶ - correct if necessary



▶ The normal connection is as shown below, with a link to an auxiliary contact of the milking machine contactor, or a milk level detector in the tank.



B1- there is milk in the tank, and the cooling unit has not been started.

▶ - check

▶ - press on "a1" key in order to start the cooling unit

B2- faulty electrical connection

▶ - check if the connections correspond to the above drawing.

▶ - correct if necessary

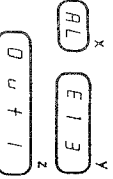
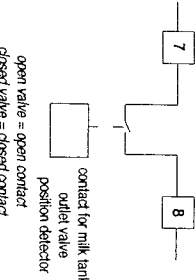
B3- faulty functioning of the milking machine contactor or of the milk level detector.

▶ - check the functioning. Note : for the milking machine contactor, the contact between connectors 9 and 10 should not be closed during the milking machine cleaning operations, for instance before milking.

▶ - correct if necessary

ATTENTION

TO DELETE ALARM after correcting the fault, press briefly on "K" key.

SYMPTOM	POSSIBLE ORIGIN	CHECKING	ACTION REMARKS
<p>displayed alarms :</p> 	<p>The milk tank outlet valve has been left open when starting the cooling process or has been left closed when starting the cleaning process.</p>	<p>- Wrong programming</p> <p>▶ check in the extended parameters program : the parameter fd "0 u + l" should be "OFF" (without option). Connectors 7 and 8 should not be linked together.</p> <p>The normal connection is :</p>  <p>▶ check the position of the outlet valve</p> <p>▶ check the position of the outlet valve</p> <p>▶ check the connections according to the above drawing</p>	<p>- correct if the parameter fd is "ON".</p> <div style="border: 1px solid black; padding: 5px; width: fit-content;"> <p>ATTENTION</p> <p>THIS ALARM</p> <p>is automatically deleted, no need to press on "K" key</p> </div> <p>▶ close the outlet valve before starting the cooling process (press on "at" key)</p> <p>▶ open the outlet valve before starting the cleaning process (press on "ct" key)</p> <p>▶ correct if necessary</p> <p>▶ correct if necessary</p> <p>▶ correct if necessary</p> <p>- if the alarm stays, replace the WinM basic circuit board (ref. 6 000 668-10)</p>

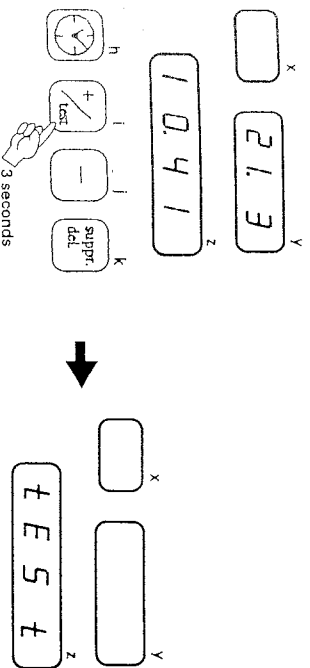
WinMaster

Test mode

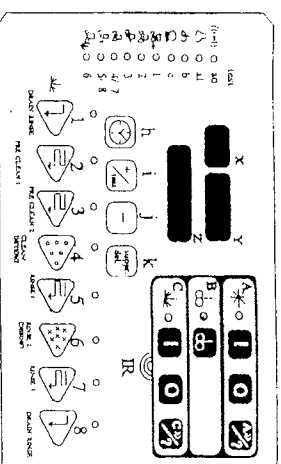
TEST MODE

GENERAL INSTRUCTIONS

To enter test mode :



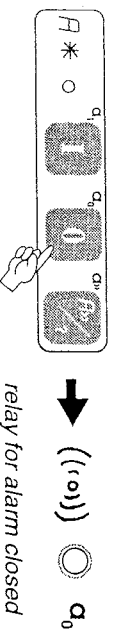
Display of zones X, Y and Z identical during all the test period.



NOTE :
If no operation is made on the keyboard within one minute, the display return to the normal standby mode.

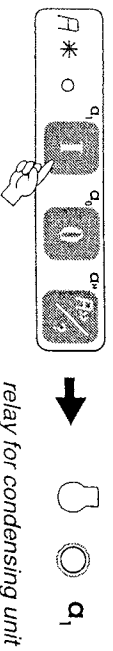
Test cooling, agitation, cleaning:

• Test of alarms :



relay for alarm closed

• Test of condensing unit :



relay for condensing unit closed

• Test of agitator :



relay for agitator closed

• Test of cleaning pump :



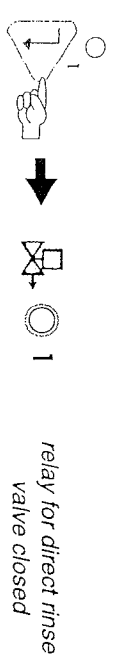
relay for pump closed

• Test of heater :



relay for heater closed

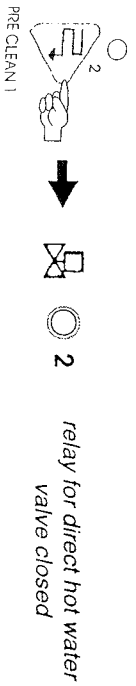
• Test of direct to drain rinse valve :



relay for direct rinse valve closed

DRAIN RINSE

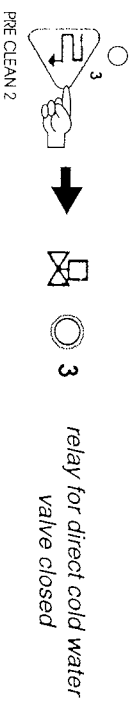
• Test of direct hot water valve :



relay for direct hot water valve closed

PRE CLEAN 1

• Test of direct cold water valve :



relay for direct cold water valve closed

PRE CLEAN 2

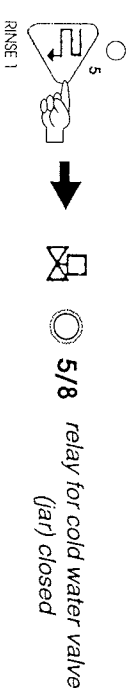
• Test of hot water valve (jar) :



relay for hot water valve (jar) closed

CLEAN/ DETERG.

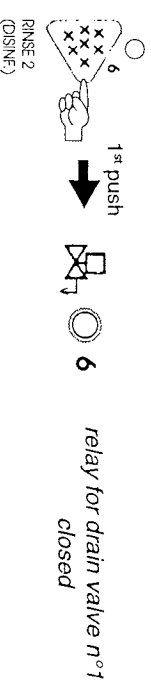
• Test of cold water (jar) :



relay for cold water valve (jar) closed

RINSE 1

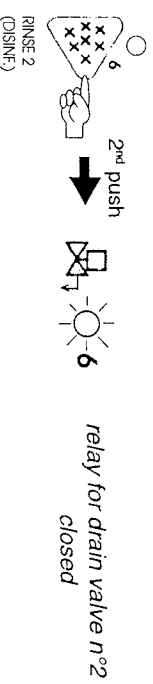
• Test of drain valve n°1 :



relay for drain valve n°1 closed

RINSE 2 (DISINF)

• Test of drain valve n°2 :



relay for drain valve n°2 closed

RINSE 2 (DISINF)

• Test of dosing pump 1 :



relay for dosing pump 1 closed

RINSE 3

• Test of dosing pump 2 :



relay for dosing pump 2 closed

DRAIN RINSE

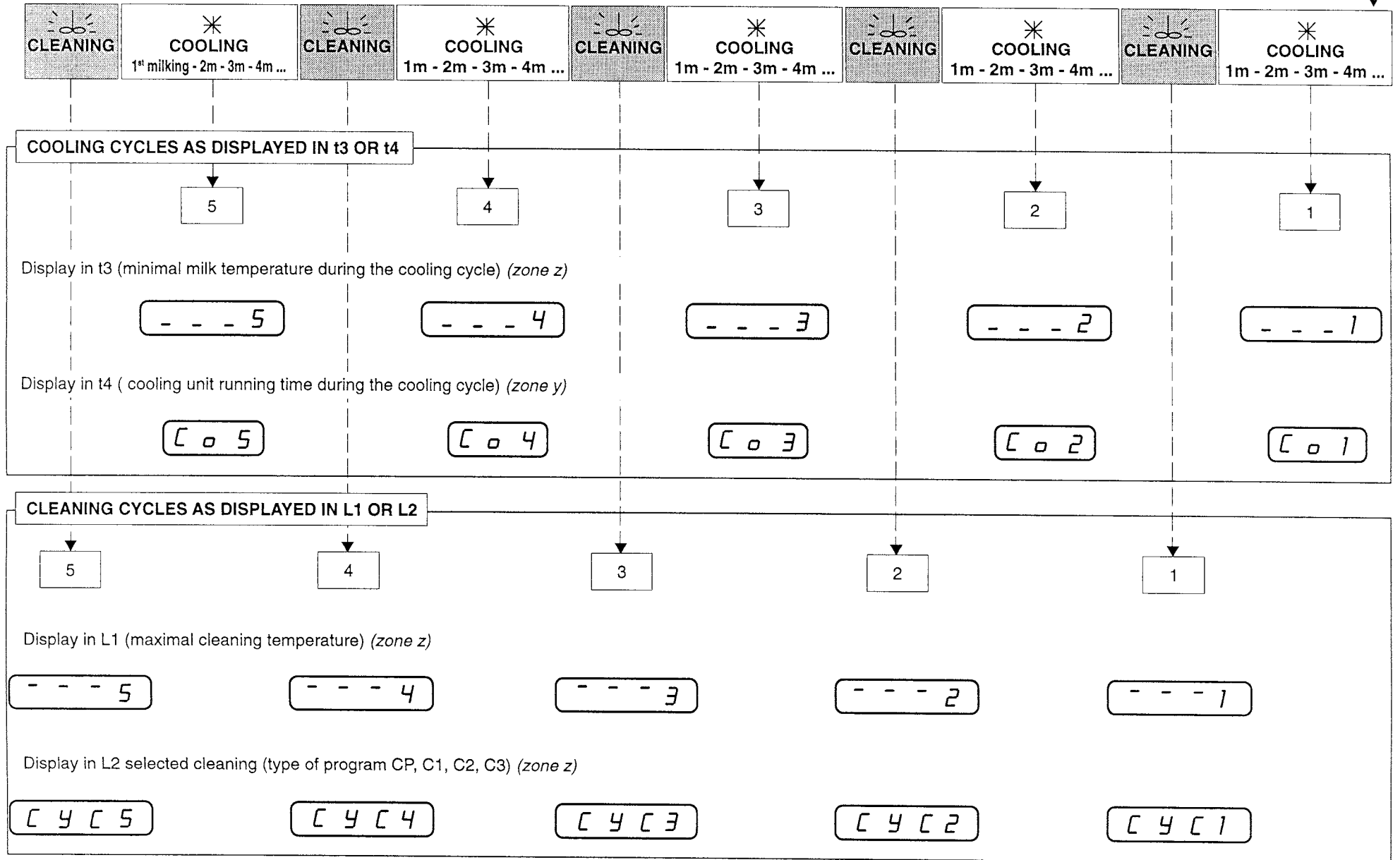
(be careful : risk of mixing chemical agents)

When testing the water valves, the drain valve will be activated to evacuate the water entered.

WinMaster

Parameters control mode

EXPLANATION FOR COOLING CYCLES AND CLEANING CYCLES



WinMaster

Programming

LIST OF PROGRAMMING PARAMETERS

Cooling Parameters (1/1)

x	y	z	factory basic		Values		Parameter name	specific for each milk cooler*
			min	or possible values	max			
1A	« value »	SEt1	3.6°C	lower limit	higher limit	first thermostat setting point		
2A	« value »	SEt2	3.0°C	lower limit	higher limit	second thermostat setting point		
3A	« value »	SEt	2tA	1F, 2F, 2Ft, 2tA		thermostat setting point configuration		
4A	2tA	« value » in hours	24 h	1 h	72 h	A1 -> A2 switching time delay in mode 2tA		
5A	At	« value » in min.sec	15 min	0 min	60 min	time delay before starting		
6A	ALA	« value » in hours, min	3h20min	0h30min	4h00min and « off »	max cooling time before alarm E3	increase this value if normal cooling time is longer	
	End					End of this programme		

LIST OF PROGRAMMING PARAMETERS

Agitation parameters (1/1)

x	y	z	Values		Parameter name	specific for each milk cooler*	
			factory basic	min or possible values			max
1b	On	« value » in min,sec	2min	1min	5min	cyclic agitation running time	
2b	Off	« value » in min,sec	13min	10min	60min	cyclic agitation pause time	
3b	« value »	Spd	1	1	2	number of agitation speeds	
4b	« value »	°Spd	14°C	10°C	30°C	full speed (100%) agitation switching temperature	
5b	« value »	COLL	0	0, 1, 2, or 3		milk collecting cycle number of weeks	0 for normal functioning
6b	« value »		--	1	3	select the present week number	if 5b ≠0
7b	« value »		--	1	7	select the present day number	if 5b ≠0
8b	week, day	« value » in hours, min	--	00h00min	23h59min	programmation of the automatic switch to forced agitation time	if 5b ≠0
	End					End of this programme	

LIST OF PROGRAMMING PARAMETERS

Cleaning parameters (1/2)

*: these parameters must be programmed individually for each WinMaster plant when installing or replacing the WinMaster control box.

x	y	z	Values		Parameter name	specific for each milk cooler*	
			factory basic	min or possible values			max
1C	« value »	PCEn	50%	50%	100%	% of hot water for pre-clean 1 (phase 2)	according to water heater distance: near: 50% 3 to 5m: 70% 5 to 8m: 90% far: 100%
2C	rFr	« value » in min.sec	3min	2min	10min	reference time: cleaning cycle (phase4) water filling time	according to the tank rated volume: 1100 to 3200: 2min00 3500 to 4850: 2min30 5000 to 6000: 3min00 7100 to 8100: 3min30 10000 to 12500: 4min 14000 to 16000: 5min
3C	doS	« value »	0	0, 1, 2 or 3		dosing pumps functioning mode	<ul style="list-style-type: none"> without dosing pumps: 0 with dosing pumps: 1, 2, or 3 (see manual)
4C	dp1	« value » in min.sec	1min30sec	0min00sec	rFr time (-10sec)	dosing pump N°1 running time	according to the tank nominal volume & cleaning product dilution ratio (here: 1%): 1100 to 3200: 1min00 3500 to 4850: 1min10 5000 to 6000: 1min25 7100 to 8100: 1min35 10000 to 12500: 1min50 14000 to 16000: 2min15
5C	dp2	« value » in min.sec	1min30sec	0min00sec	rFr time (-10sec)	dosing pump N°2 running time	as above in 4C

LIST OF PROGRAMMING PARAMETERS

Cleaning parameters (2/2)

*: these parameters must be programmed individually for each WinMaster plant when installing or replacing the WinMaster control box

x	Display	y	z	Values		Parameter name	specific for each milk cooler*	
				factory basic	min or possible values			max
6C	« value »		°ALA	40°C	20°C	60°C	minimal cleaning temperature for alarm	
7C	drA		« value » in %	100%	100%	200%	drain valve opening time (in % of the normal time)	<ul style="list-style-type: none"> tanks up to 10000 litres: keep 100% tanks from 12500 litres: 150%
8C	Flt		« value » in min.sec	according to rFr (parameter 2C)	phases 2,5,6,7: 1min30s phase 3: 2min	phases 2,5,6,7: 7min30s phase 3: 10min	cleaning water filling time per phase	
9C	CLt		« value » in min.sec	phase 2: 2min phase 3: 2min phase 4: 10min phase 5: 1min30s phases 6,7: 45s	phase 2: 1min15s phase 3: 1min phase 4: 4min45s phase 5: 45s phases 6,7: 22s	phase 2: 4min phase 3: 4min phase 4: 19min phase 5: 3min phases 6,7: 1min30s	cleaning time (= pump running time) per phase	
0c	« value »		SELE	On	Off or On		cleaning program modification (phases selection)	
1c	DEL		« value » in hours, min	0h00min	0h00min	6 hours (version 2.11)	pause delay between phases 2 and 3	
	End						End of this prog.	

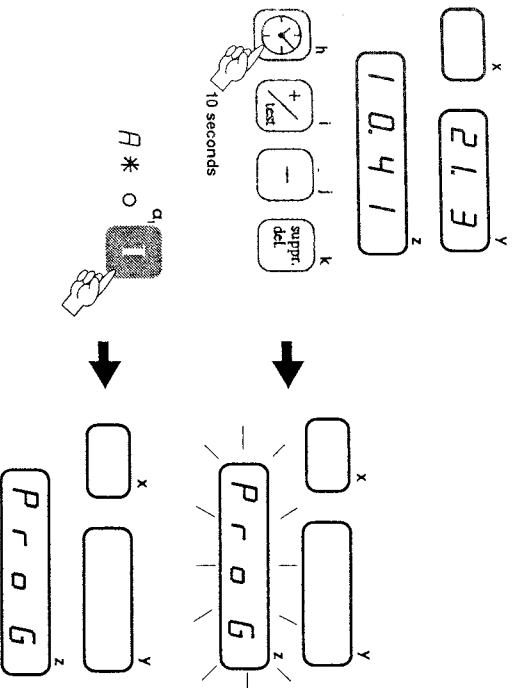
LIST OF PROGRAMMING PARAMETERS

Extended parameters (1/1)

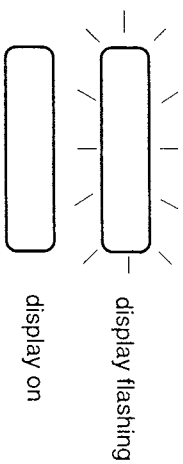
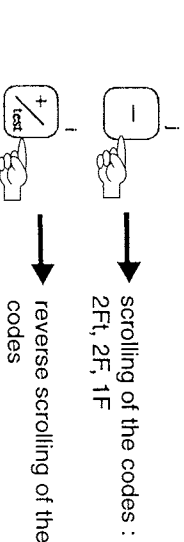
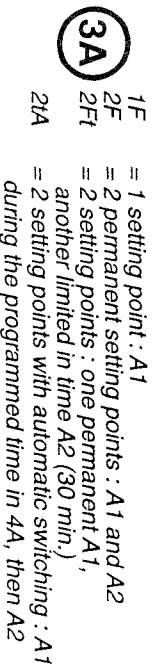
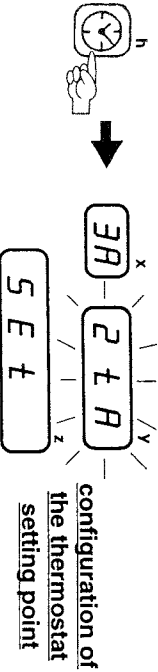
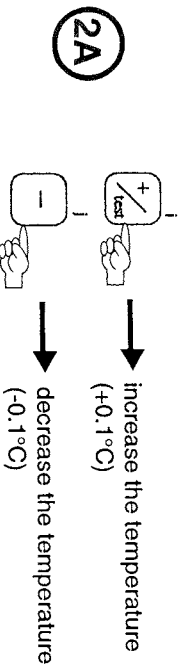
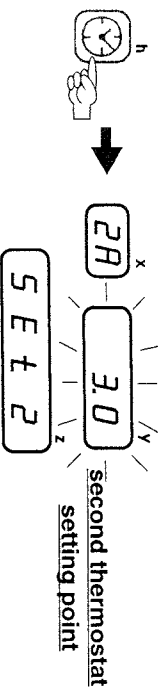
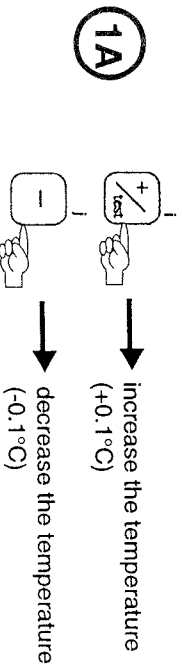
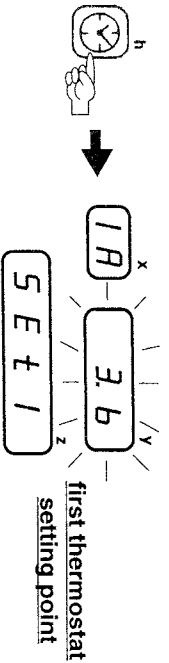
*: these parameters must be programmed individually for each WinMaster plant when installing or replacing the WinMaster control box.

x	y	z	Values			Parameter name	specific for each milk cooler*
			factory basic	min or possible values	max		
1d	« value »	diff	0.3°C	0.1°C	2.0°C	½ thermostat differential	
2d	« value »		°C	°C or °F		Temperature unit	
3d	« value »	Lo	2.0°C	-9.9°C	Higher limit	Lower limit for the thermostat setting point	
4d	« value »	HIGH	25°C	Lower limit	37°C	Higher limit for the thermostat setting point	
5d	« value »	CALI	-0.3°C	-2.0°C	+2.0°C	sensor calibration setting	
6d	« value »	OURL	off	On or off		tank outlet valve position detector option	
7d	int	« value » in min.sec	5min	1min	60min	interval between datas inputs	
8d	cd1	4 numerals « value »	0000	0000	9999	4 first numerals of tank identification code	Enter the 4 first numerals of the tank serial number
9d	cd2	4 numerals « value »	0000	0000	9999	4 last numerals of tank identification code	Enter the 4 last numerals of the tank serial number
0d	drA	« value »	nC	nC or nO		drain solenoid valve type nC= normally closed nO= normally open	
1E	« value »	H2o	On	On or off		cleanig water detector option	
2E	C>>	« value »	On	On or off		C>> key locking option	
	End					End of this programme.	

Access to the functions for programming :

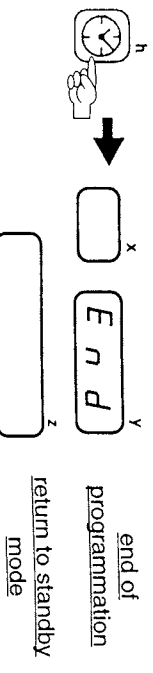
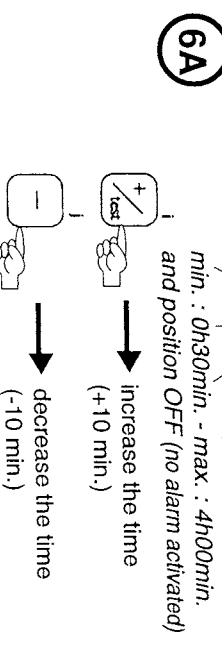
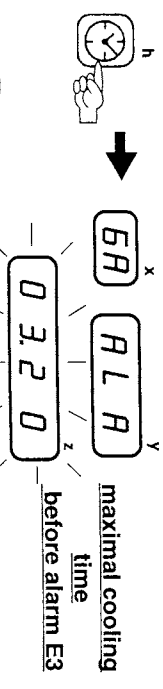
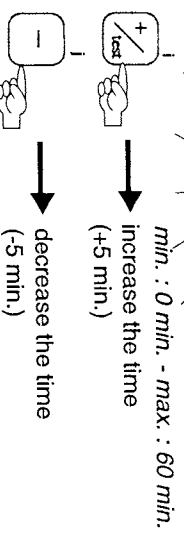
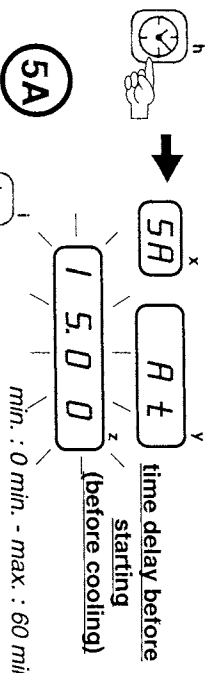
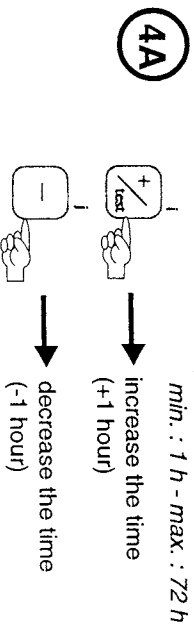
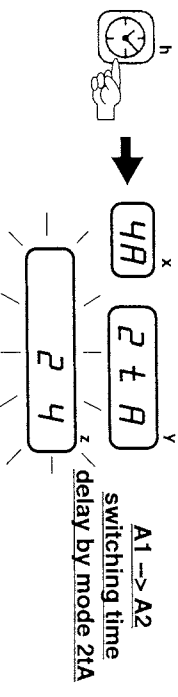


Programmation of the cooling parameters:



NOTE :

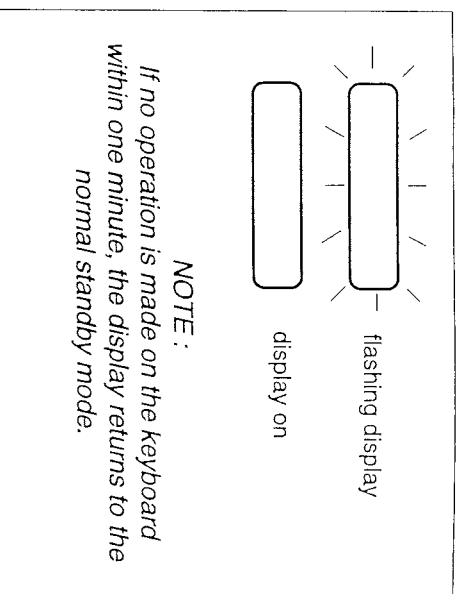
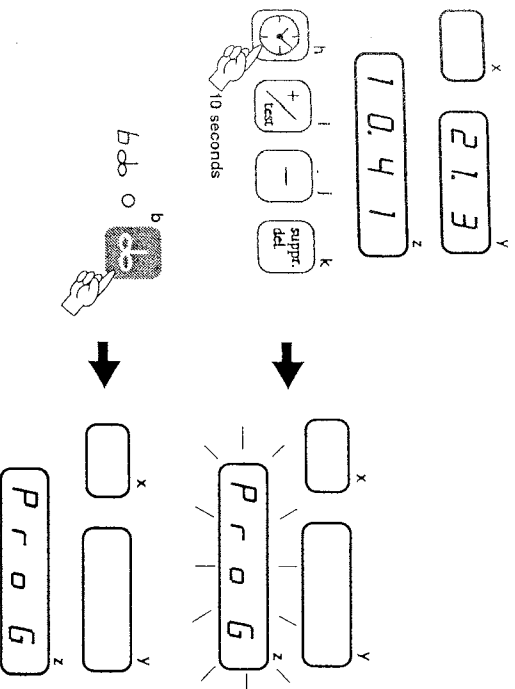
If no operation is made on the keyboard within one minute, the display returns to the normal standby mode.



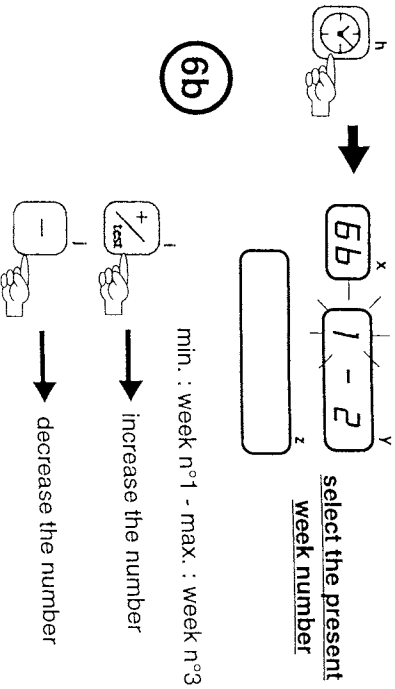
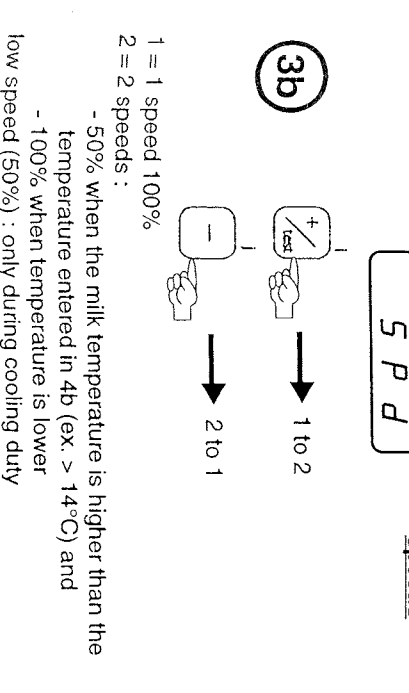
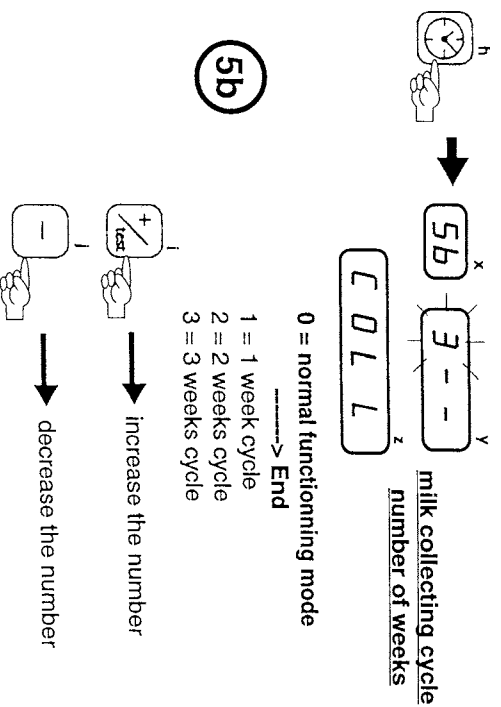
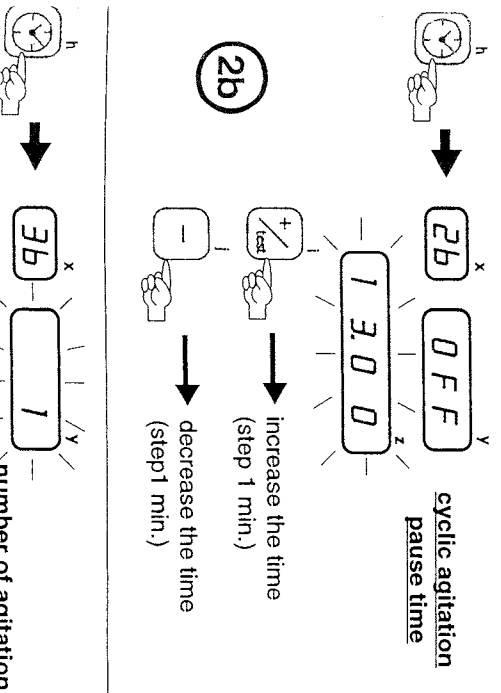
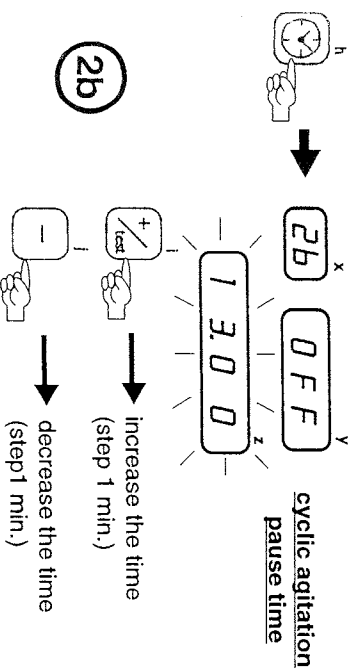
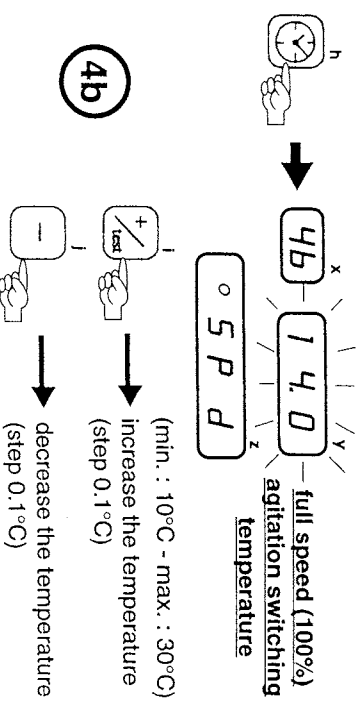
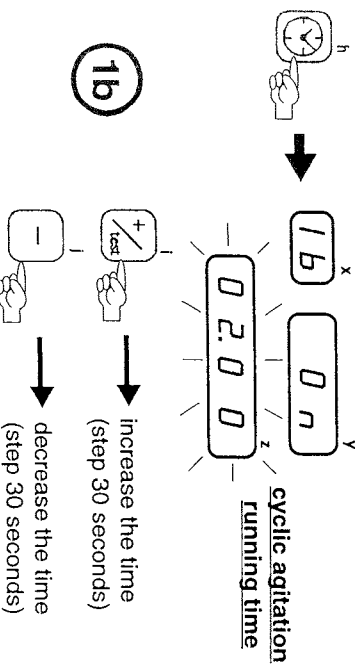
PROGRAMMING

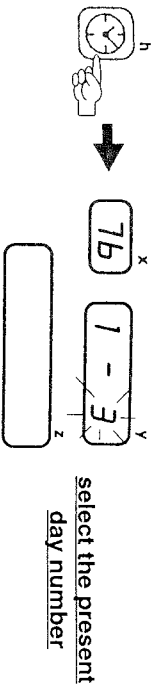
AGITATION PARAMETERS

How to enter in programming mode :

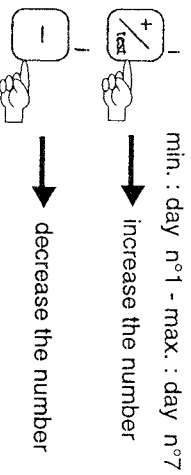


Programmation of the agitation parameters :

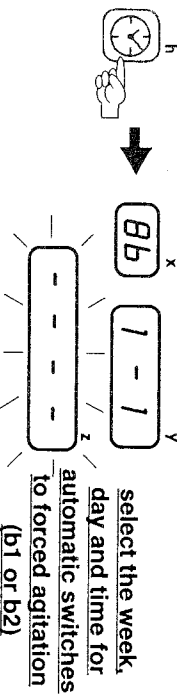




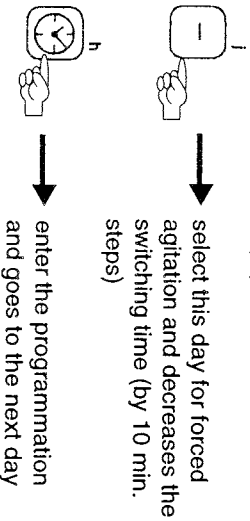
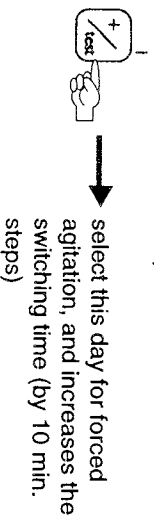
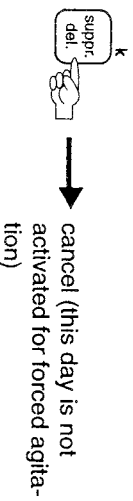
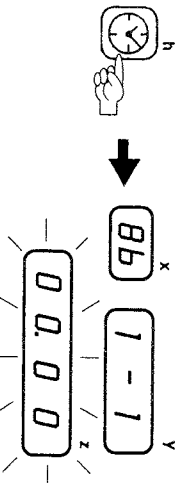
7b



example : 1st week - Tuesday : select 1 - 2



8b



meaning of the display :

1 - 1 = week 1 - day 1

1 - 2 = week 1 - day 2

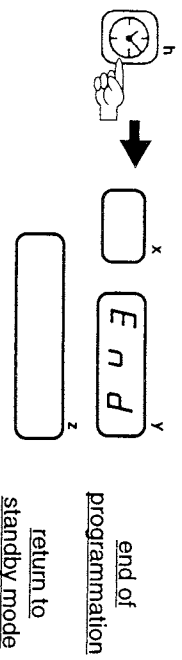
1 - 3 = week 1 - day 3
etc until week 1 - day 7

2 - 1 = week 2 - day 1
etc until week 3 - day 7

-- -- = the day displayed in y zone has not been selected

0 0 . 0 0 = the day displayed in y zone has been selected. Switching time programmed at 00h00min. (use keys i and j in order to select another switching time)

1 4 3 0 = the day displayed in y zone has been selected. The switching to force agitation will occur at 14h30min.

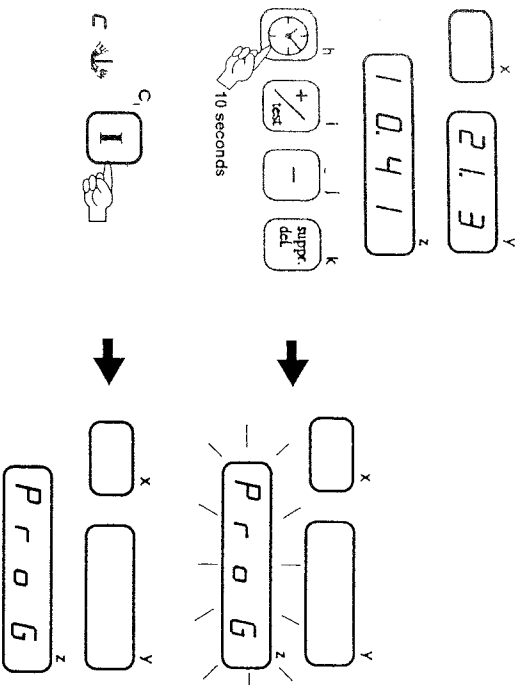


Note :
You should program parameters 5b to 8b only if you wish to switch to forced agitation before milking (automatic duty switch from A1 to b1 or from A2 to b2).

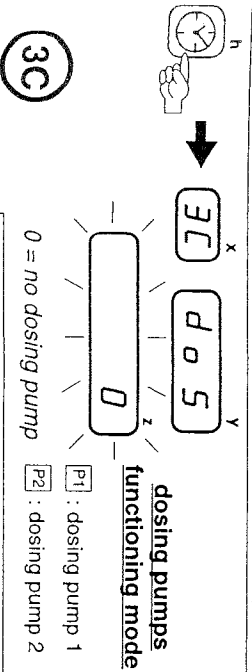
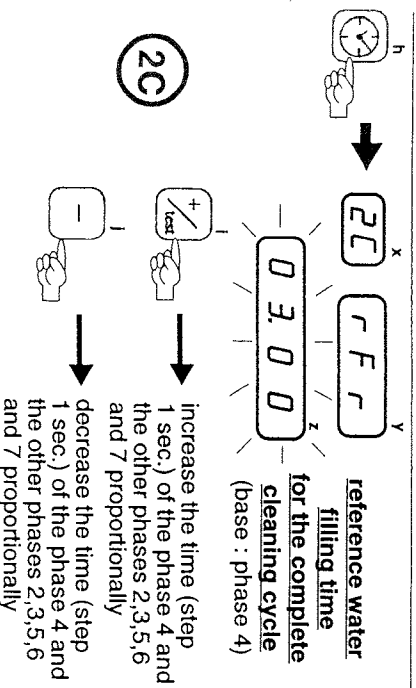
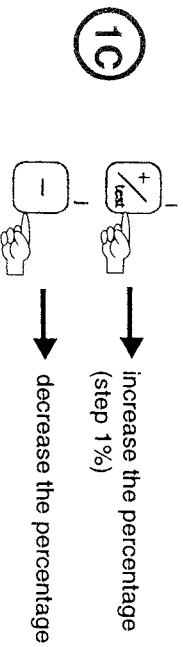
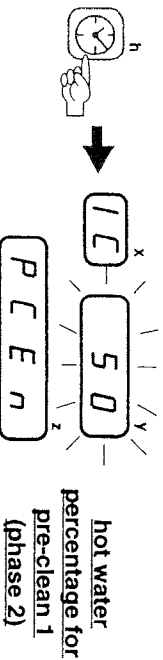
PROGRAMMING

CLEANING

How to enter in programming mode :

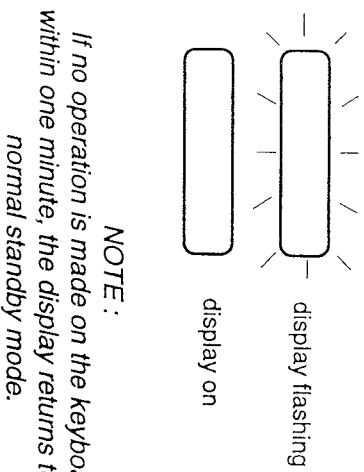
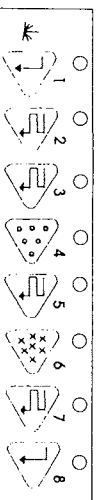


Programming for cleaning :



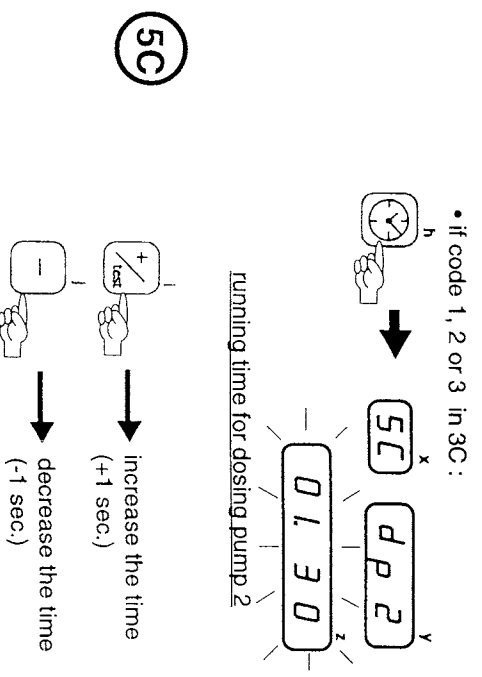
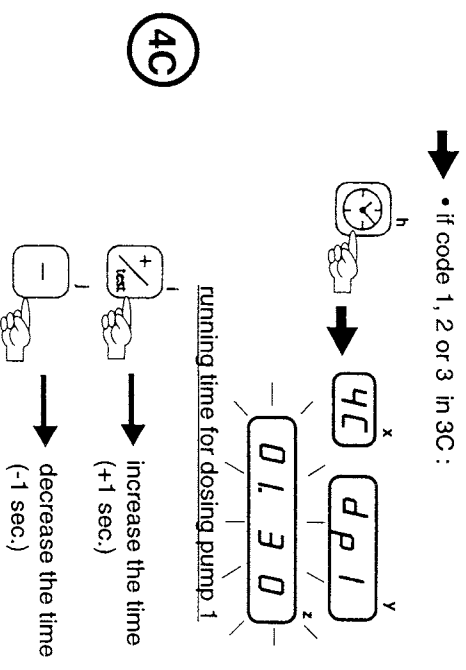
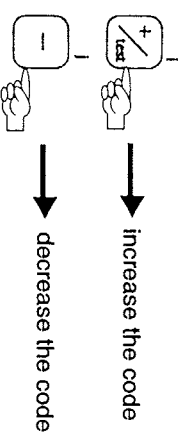
code

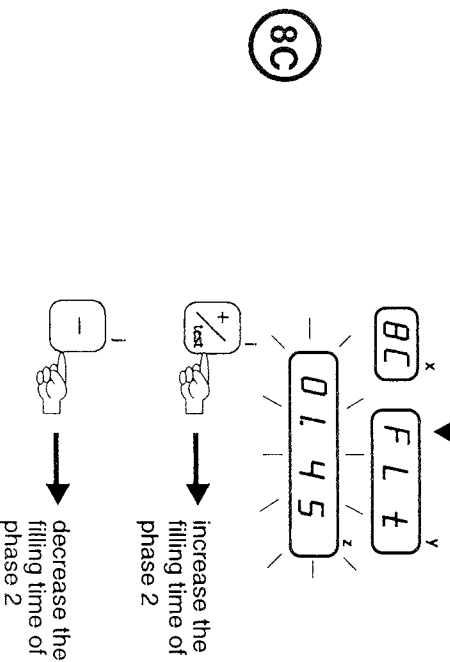
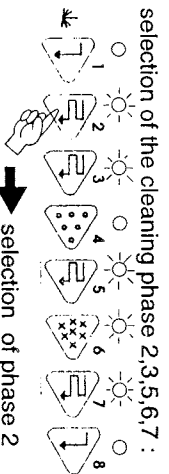
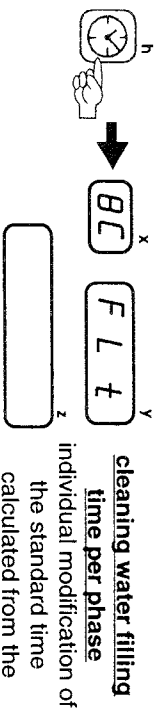
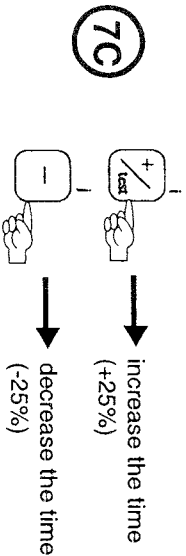
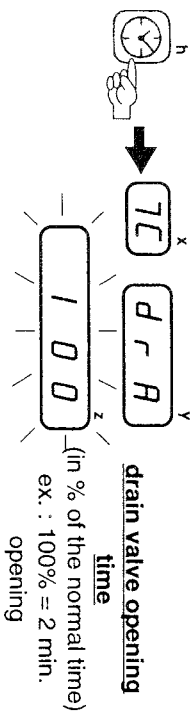
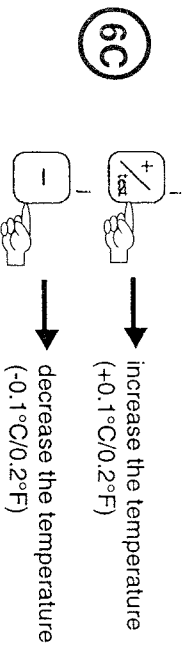
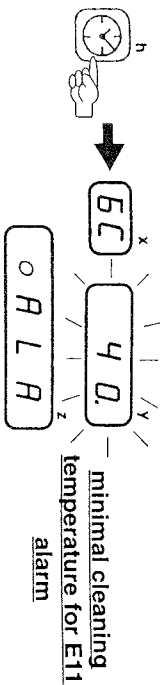
- 1 = 1st cleaning
- 2 = 2nd cleaning
- 3 = 1st cleaning
2nd cleaning
3rd cleaning



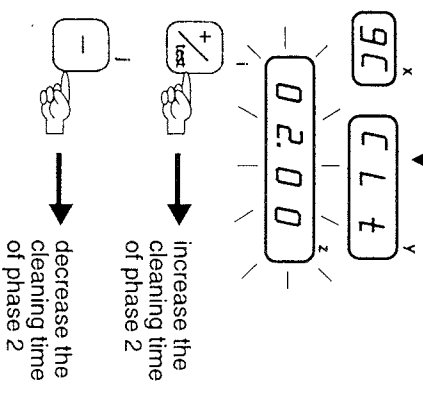
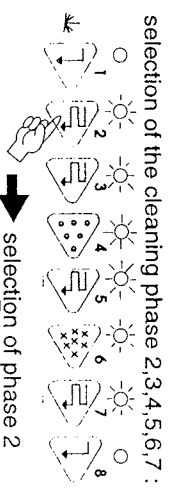
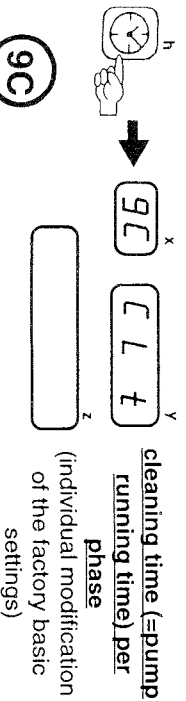
NOTE :

If no operation is made on the keyboard within one minute, the display returns to the normal standby mode.

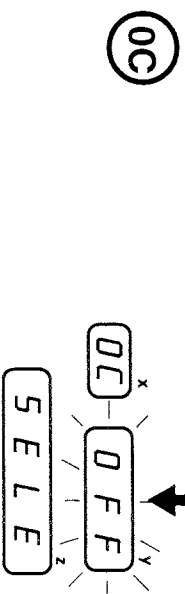
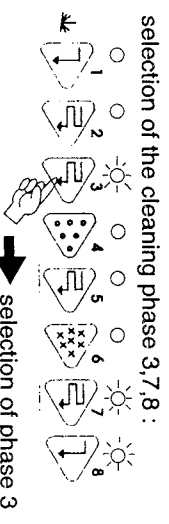
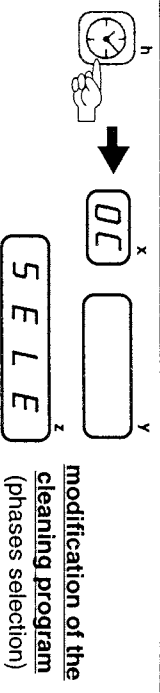




Same procedure for the other phases 3, 5, 6, 7.
The filling time of phase 4 is the reference time entered in 2C.

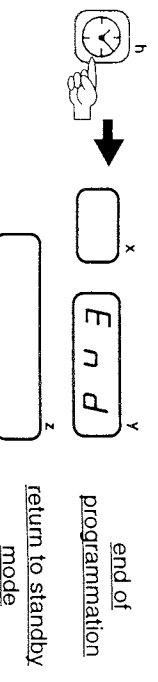
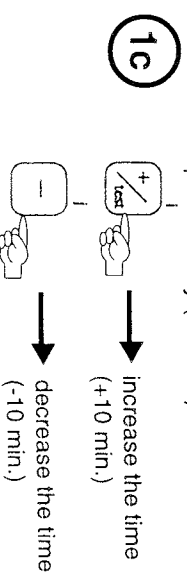
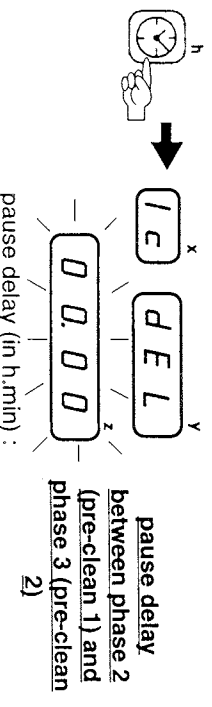


Same procedure for the other phases 3,4,5,6,7



OFF : this phase is canceled
ON : this phase is activated

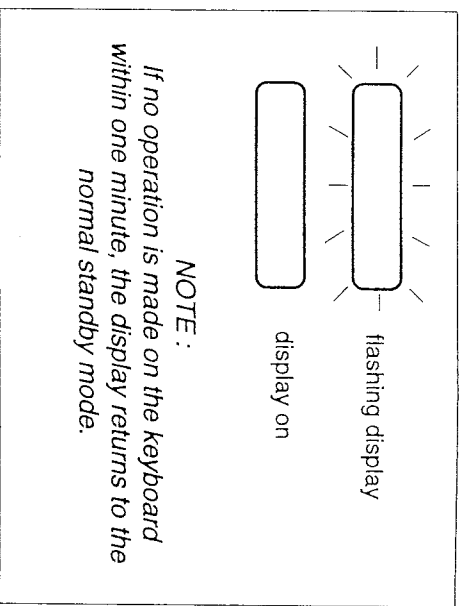
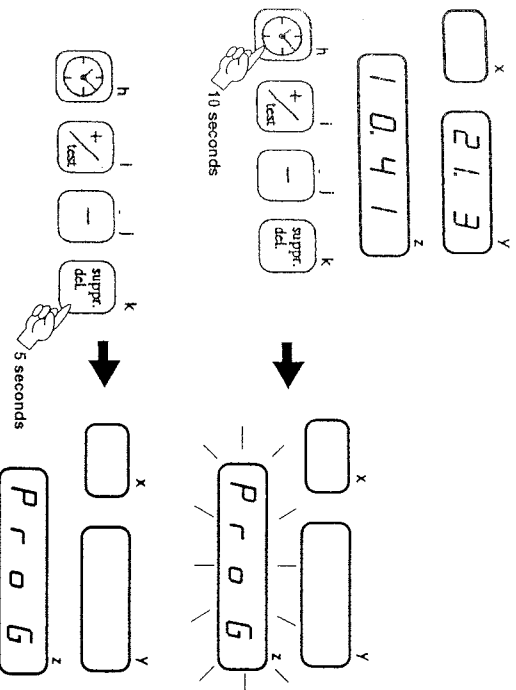
Same procedure for the other phases.



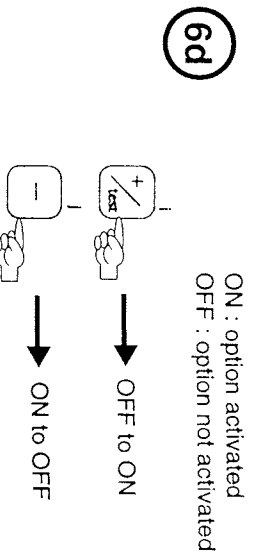
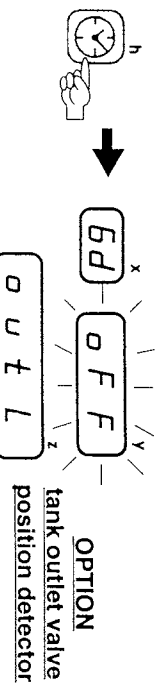
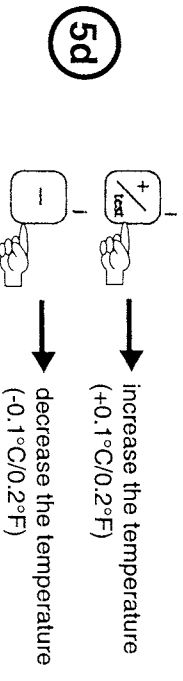
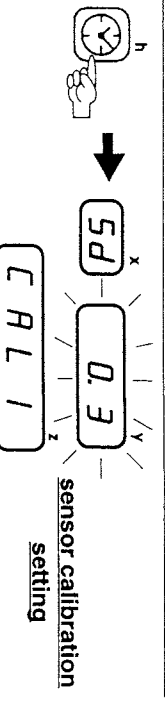
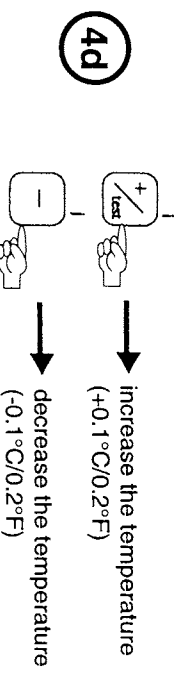
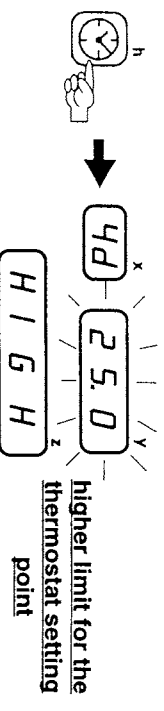
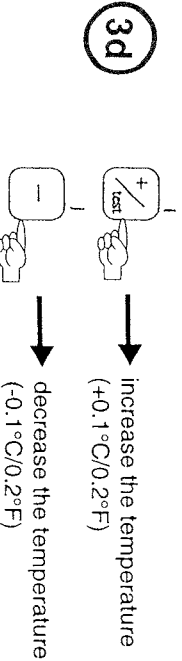
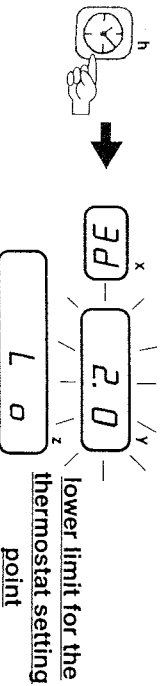
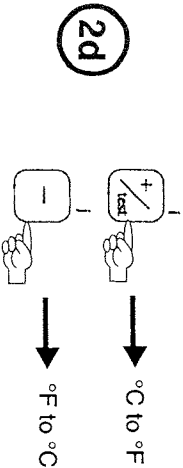
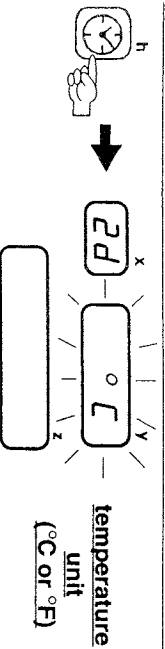
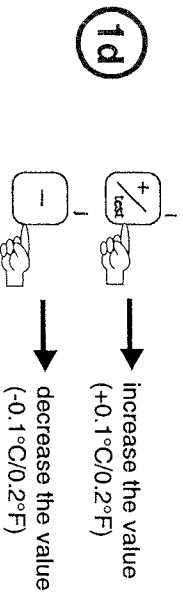
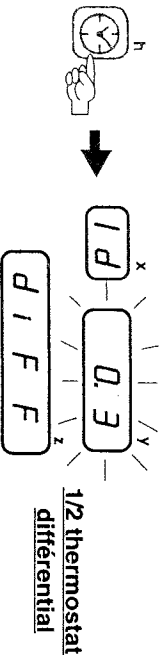
PROGRAMMING

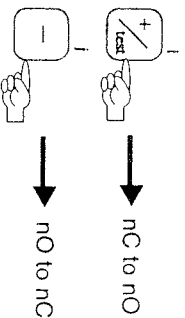
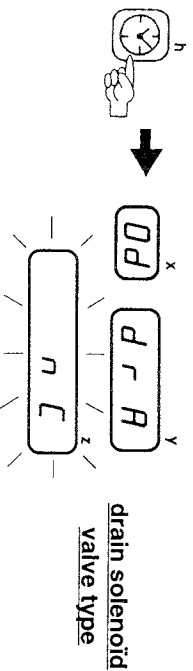
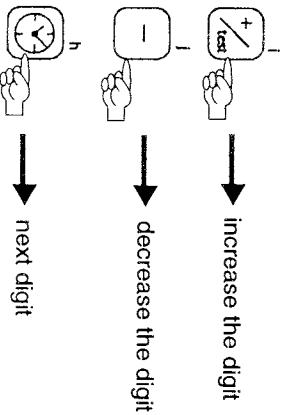
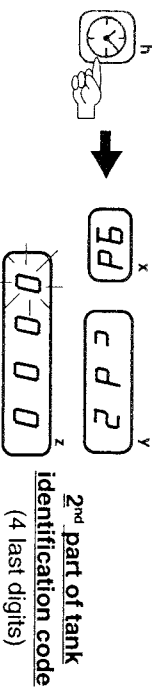
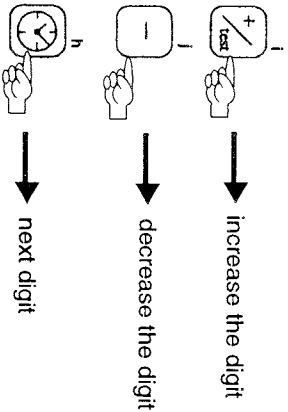
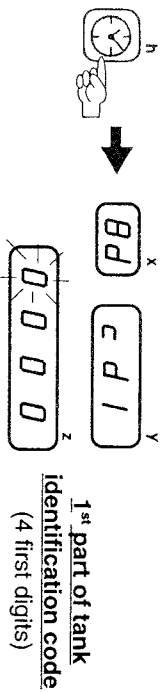
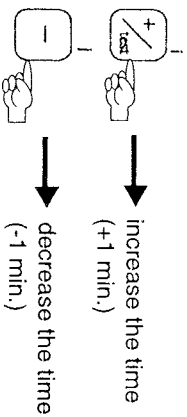
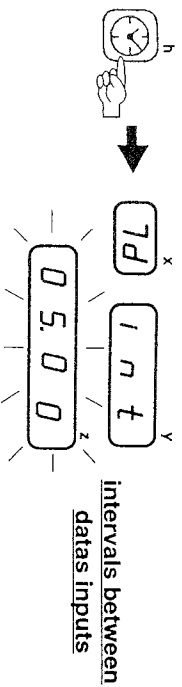
EXTENDED PARAMETERS

How to enter in programming mode :

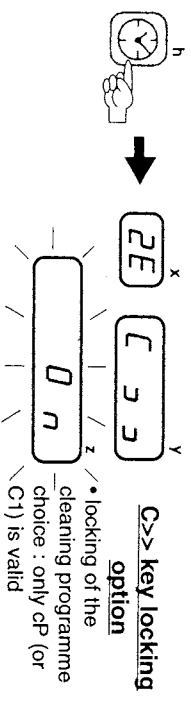
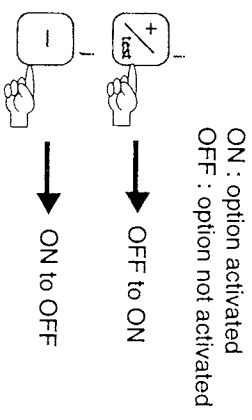
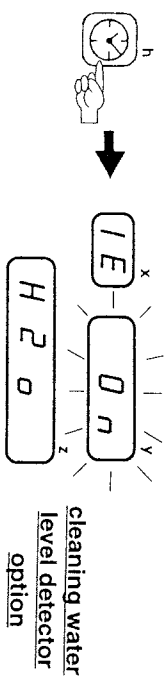


Programming for extended parameters :



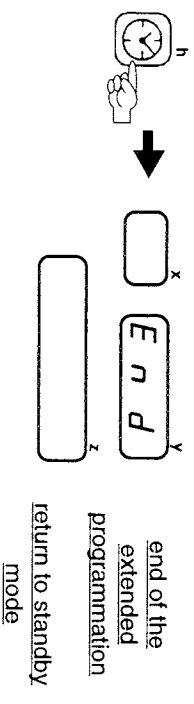
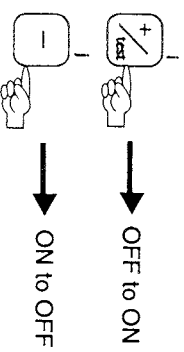


nO : normally opened
nC : normally closed



- locking of the cleaning programme choice : only cP (or C1) is valid
- locking of the possibility to step manually to the next cleaning phase

ON : C>> key free access
OFF : C>> key locked



Wedholms